

HPM

Catalogue of
Replacement Parts

USMC

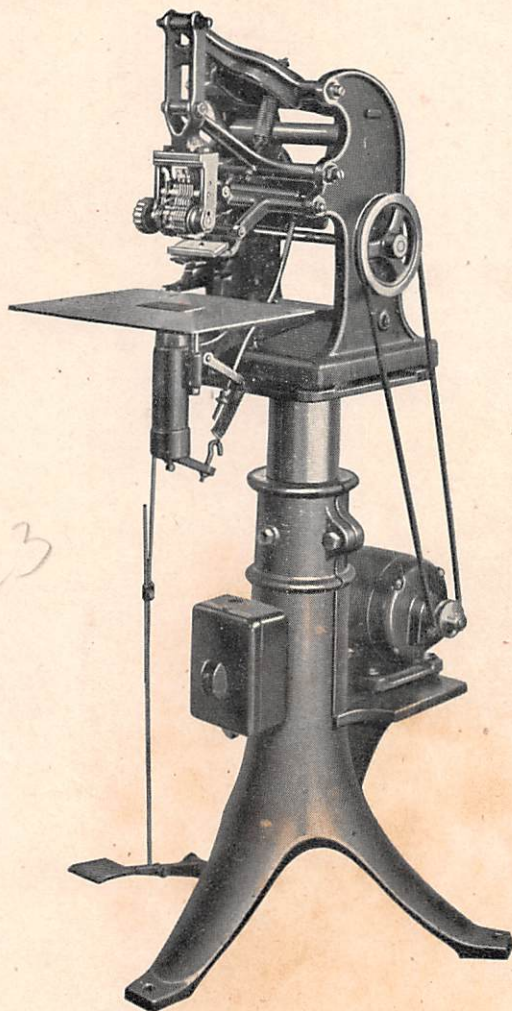
MARKING MACHINE
MODEL A
(SYMBOL HPM)

USMC

UNITED SHOE MACHINERY CORPORATION
FITTING ROOM DEPARTMENT
140 Federal Street
Boston, Mass., U.S.A.

NOVEMBER 1949

PRINTED IN U.S.A.



USMC MARKING MACHINE - MODEL A
(Symbol HPM)

PRINTED IN U.S.A.

U&C MARKING MACHINE - MODEL A
(Symbol HPM)

SAMPLES OF ENGRAVING FOR TYPE WHEELS

1-8 inch Gothic	1234567A
3-16 inch Gothic	1234567A7
7-32 inch Italics	1234567A
7-32 inch Gothic	AB6543212
7-32 inch Script	a123457890
1-4 inch Italics	987654321
1-4 inch Gothic	123456789
1-4 inch Script	3084Ba216
5-16 inch Italics	76124895
5-16 inch Gothic	123456789
3-8 inch Deep Engraved Gothic	31085427
3-8 inch Wide Face Gothic	123456

SAMPLES OF ENGRAVING FOR DIES

1-8 inch Gothic	MARS. KID SLIPPERS
3-16 inch Gothic	PRINC'TN LEA. L'ND. BUT.
1-4 inch Light Gothic	BLUCHER BOX CALF
1-4 inch Heavy Gothic	TAN ELK OUT BT.

USMC MARKING MACHINE - MODEL A
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SUBJECT INDEX

FOR CONVENIENCE IN ORDERING PARTS THIS CATALOG
IS DIVIDED INTO NINE SECTIONS ARRANGED AS
FOLLOWS:-

SECTION NO. 1 (PAGES 3 TO 8 INC.)

<u>MACHINE PARTS PROPER, VIZ:</u>	<u>PAGE</u>
COLUMN, SLEEVE AND FRAME PARTS	3
DRIVING SHAFT PARTS	3,4
CLUTCH PARTS	4,5
TREADLE PARTS	5,6
DRIVING CRANK PARTS	6,7
TYPE WHEEL HEAD SUPPORT AND PARALLEL ARM PARTS	7
INKING PAD ARM PARTS	8
WRENCHES, ETC.	8

SECTION NO. 2 (PAGES 9, 10, 11, 12)

INKING PADS AND BOXES, VIZ:

INKING PAD BOX PARTS	9,10
PAD BOX HOLDERS, SEE NO. 501 ETC.,	8
FELT PADS	11,12

SECTION NO. 3 (PAGE 13 TO 22 INCL.)

WORK SUPPORTS, VIZ:

AUTOMATIC WORK SUPPORT	13,14,15
NO. 251 GOOSE NECK TYPE WORK SUPPORT	15,16
NO. 248 WORK SUPPORT	16,17
NO. 691 ADJUSTABLE SLIDE WORK SUPPORT	17,18
NO. 691 WORK SUPPORT (FOR 3-7/8" TYPE WHEELS)	18,19
CLUTCH TYPE AUTOMATIC WORK SUPPORT (AUTOMATIC SINGLE FEED)	19,20,21,22

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

SUBJECT INDEX - CONT'D

PAGE

SECTION NO. 4 (PAGES 23, 24, 25)

TYPE WHEEL HEADS, VIZ:

TYPE WHEEL HEADS (TABLE OF CAPACITIES)	23
TYPE WHEEL HEADS (DESCRIPTIVE)	24, 25

SECTION NO. 5 (PAGES 26 TO 43 INC.)

TYPE WHEELS AND ALLIED PARTS, VIZ:

TYPE WHEELS,	26 TO 31 INC.
TYPE WHEEL SPACING AND FRICTION WASHERS	31, 32
TYPE WHEEL SLEEVE AND STUD PARTS	32, 33, 34
TYPE WHEEL LEVER PARTS	34, 35, 36, 37
TYPE WHEEL LEVER SEPARATOR WASHERS	37, 38
TYPE WHEEL LEVER SUPPORTING PINS	38
HALF-SIZE AND MATCH MARK LEVERS (2" WHEELS)	39, 40, 41, 42
HALF-SIZE AND MATCH MARK LEVERS (3-7/8" WHEELS)	43

SECTION NO. 6 (PAGE 44, 45, 46, 47)

ROUND DIE HOLDERS, DIE HEADS, ETC., VIZ:

ROUND DIE HOLDERS AND DIES (11 DIE CAPACITY)	44, 45
ROUND DIE HOLDERS AND DIES (5 DIE CAPACITY)	45, 46
DIE HOLDER LEVERS	46
DIE HEADS AND DIES	47

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

SUBJECT INDEX - CONT'D

PAGE

SECTION NO. 7 (PAGES 48 TO 52 INC.)

PRINTING PLATES, VIZ:

TYPE HOLDER PLATES (FOR REMOVABLE TYPE AND DIES	48,49,50
REMOVABLE TYPE AND DIES	50,51
ENGRAVED PLATES	52

SECTION NO. 8 (PAGE 53)

MISCELLANEOUS DEVICES VIZ:

DISAPPEARING GAUGE	53
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SECTION NO. 9 (PAGES 54 TO 63 INC.)

ELECTRICAL ATTACHMENTS, VIZ:

ELECTRIC HEATING PARTS	54 TO 58 INC.
MOTOR DRIVE (FOR FLOOR TYPE MACHINE)	59,60,61
MOTOR DRIVE (FOR BENCH TYPE MACHINE)	61,62,63

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

THE USMC MARKING MACHINE - MODEL A IS
FITTED WITH A 5" GROOVED FRICTION PULLEY, WHICH
SHOULD BE SPEEDED AT 520 REVOLUTIONS PER
MINUTE.

TABLE OF DIAMETERS OF PULLEYS FOR DRIVING MACHINE

REVOLUTIONS OF MAIN SHAFT	200	225	250	275	300	325	350
DIAMETER OF PULLEY TO BE PUT ON MAIN SHAFT	13"	12"	10"	9"	9"	8"	7"

3/8" ROUND BELTING REQUIRED.

LUBRICATION

CAREFUL ATTENTION SHOULD BE GIVEN TO THE
PROPER LUBRICATION OF THIS MACHINE.

WE RECOMMEND THE FOLLOWING:

USE USMC 150A OIL FOR MOTORS WITH SLEEVE
BEARINGS.

USE USMC 300SL36 GREASE FOR MOTORS WITH
BALL BEARINGS.

USE USMC 300A OIL FOR MACHINE BEARINGS.

USE USMC 300SL36 GREASE FOR CLUTCH.

FOR COMMERCIAL EQUIVALENTS REFER TO
USMC LUBRICATION STANDARDS.

READ THESE SPECIAL INSTRUCTIONS BEFORE
ORDERING PARTS

ALL LETTERS THAT APPEAR IN CONNECTION WITH A NUMBER IN THIS CATALOG, WHETHER BEFORE OR AFTER IT, SHOULD ALWAYS BE GIVEN IN ORDERING PARTS, AS "NL-89K" AND NOT "89K" OR "89", AND "NLN-48" AND NOT "48".

AS IT IS NOT PRACTICABLE, OWING TO THE SMALL SIZE OF SOME OF THE PARTS, TO MARK THE INITIAL LETTERS ON THEM, IT IS BEST TO ALWAYS CONSULT YOUR CATALOG AND OBTAIN THE FULL NUMBER BEFORE ORDERING DUPLICATE PARTS---THE NUMBER MARKED UPON THE BROKEN PART SERVING TO IDENTIFY IT IN THE CATALOG. COIL SPRINGS HAVE NO NUMBERS STAMPED ON THEM.

IN ORDERING PARTS CATALOGED WITHOUT INITIAL LETTERS BEFORE THE NUMBER, ALWAYS PREFIX THE SYMBOL OF THIS MACHINE.

IN ORDERING BY MAIL, IT IS BEST TO GIVE THE NAME OF THE PART, AS GIVEN IN THIS CATALOG, AS WELL AS THE WHOLE NUMBER, BUT IF ORDERING BY TELEGRAM, THE NAME OF THE PART MAY BE OMITTED EXCEPT WHEN IT CAN BE GIVEN WITHOUT EXTRA CHARGE.

SPECIAL INFORMATION

NOTE QUANTITY OF PARTS USED IS ONE (1) UNLESS OTHERWISE NOTED BY THE NUMBER IN PARENTHESIS AFTER THE NAME OF PART.

☆ NOT REGULAR EQUIPMENT.

USMC MARKING MACHINE - MODEL A
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CLASSIFIED LIST OF PARTS

SECTION NO. 1 - MACHINE PARTS PROPER

COLUMN, SLEEVE AND FRAME PARTS

185	COLUMN
186	SLEEVE, COLUMN
186A	SLEEVE, COLUMN (USED ONLY WHEN 186 IS NOT AVAILABLE)
SL-5355V	SCREW, COLUMN SLEEVE GUIDE
SL-15J17	SCREW, COLUMN SLEEVE BINDING (HEX. HD. CAP., 5/8"-11NC2 X 1-3/4")
1A	FRAME
SL-9W29	BOLT AND NUT, FRAME BINDING (FLAT HD. STOVE BOLT, 1/4"-20NC2 X 2-1/2") (4)
WL-425T	WASHER, BINDING BOLT (4)
☆ SL-5803V	PLUG, FRAME SCREW

DRIVING SHAFT PARTS

4+	SHAFT, DRIVING - ASSEMBLED WITH 1-(7+ OR 887), 1-PL- 4366P
☆ 887	PINION, DRIVING SHAFT (STEEL)
7+	PINION - DRIVING SHAFT - ASSEMBLED WITH 1-7A, 1-7B, 4-PL-3367P
# 7A	RAWHIDE, PINION
# 7B	HUB, PINION (OUTSIDE)
# PL-3367P	RIVET, PINION (4)
#	NOT FURNISHED SEPARATE.

SECTION NO. 1 - MACHINE PARTS PROPER - CONT'D

DRIVING SHAFT PARTS - CONT'D

- ✓ PL-4366P ✓ PIN, PINION TAPER
- 875 BUSHING, DRIVING SHAFT (2)
- 5 PULLEY, DRIVING SHAFT
(REGULAR - 5" DIAMETER)
- ☆ 570 PULLEY, DRIVING SHAFT
(6" DIAMETER)
- SL-5323V SCREW, PULLEY SET (2)
- ☆ 385 GUARD, DRIVING PULLEY
- ☆ SL-5347V SCREW, GUARD (3)

CLUTCH PARTS

- 640 GEAR, CLUTCH
- 14 GUARD, GEAR
- SL-5347V SCREW, GUARD BINDING (2)
- 641 SHAFT, CLUTCH GEAR
- ☆ 1428 SHAFT, CLUTCH GEAR
(FOR ELECTRICALLY HEATED
DIE HEADS)
- 874 BUSHING, SHAFT
- 643+ CLUTCH, FRICTION - ASSEMBLED
WITH 1-644, 4-1304
- # 644 RING, FRICTION CLUTCH FIBRE
- 1364 PIN, FIBRE RING (4)
- 642 COLLAR, FRICTION CLUTCH SPACING
- 645A LEVER, FRICTION CLUTCH
- SL-5340V SCREW, LEVER PIVOT (2)
- NL-715K NUT, PIVOT SCREW (2)
- SDL-654Y STUD, LEVER CONNECTING
- NL-54K NUT, CONNECTING STUD (2)
- ☆ 1684 LOCK, LEVER
- ☆ SL-12D14 SCREW, LEVER LOCK (RO. HD.
MACH. #10-32NF2 X 1 1/2") (2)
- ☆ WL-1853T LOCKWASHER, LOCK SCREW
(3/16" POSITIVE LOCK) (2)
- 651 JAW, STARTING LEVER
- 654 SCREW, JAW ADJUSTING (2)

NOT FURNISHED SEPARATE.

SECTION NO. 1 - MACHINE PARTS PROPER - CONT'D

CLUTCH PARTS - CONT'D

NL-715K	NUT, ADJUSTING SCREW (2)
646	DOG, FRICTION CLUTCH
641A	KEY, DOG
SL-6132V	SCREW, KEY BINDING
SPGL-2033S	SPRING, DOG FRICTION (COMPRESSION, 31/64" X 1-3/4")
SL-5346V	SCREW, SPRING ADJUSTING
SL-5347V	SCREW, ADJUSTING SCREW BINDING
650	LEVER, STARTING
26	STUD, LEVER PIVOT
NL-777K	NUT, PIVOT STUD
SL-6132V	SCREW, PIVOT STUD SET
SL-5342V	SCREW, STARTING LEVER STOP
NL-715K	NUT, STOP SCREW
SPGL-1780S	SPRING, STARTING LEVER (TENSION, 1/2" X 4-11/16")
	SCREW, TOP, SPRING (SEE SL-5347V)
SL-4194V	SCREW, BOTTOM, SPRING

TREADLE PARTS

194	ROD, TREADLE (UPPER AND LOWER) (2)
PL-4389P	PIN, ROD COTTER (1/16" X 1/2") (2)
PVM-134	CLAMP, TREADLE ROD
SL-1001V	SCREW, CLAMP
198A	TREADLE
PL-4967P	PIN, TREADLE
WL-1001T	WASHER, TREADLE PIN
PL-268P	PIN, TREADLE PIN COTTER (1/8" X 1")
SL-7L5	SCREW, TREADLE STUD SET (SQ. HD. SET, 3/8"-16NC2 X 5/8")

USED ON
COLUMN
MACHINE
ONLY

SECTION NO. 1 - MACHINE PARTS PROPER - CONT'D

TREADLE PARTS - CONT'D

891	TREADLE	
SL-824V	SCREW, TREADLE SET	6" LONGER THAN REGULAR TREADLE USED ON COLUMN MACHINE ONLY. ☆
892	SHAFT, TREADLE	
CL-92J	COLLAR, TREADLE	
	SHAFT	
SL-727V	SCREW, COLLAR SET	
893	LEVER, TREADLE	☆
SL-7L5	SCREW, LEVER SET	
	(SQ. HD. SET, 3/8" - 16NC2 X 5/8")	
198A	TREADLE	NARROW TREADLE, FOR BENCH MACHINE ONLY
199A	STAND, TREADLE	
SL-13P17	SCREW, TREADLE STAND (FLAT HEAD WOOD, #14 X 1-1/4") (2)	
PL-3364P	STUD, TREADLE	
SL-2823V	SCREW, STUD SET	WIDE TREADLE USED ON BENCH MACHINE ONLY ☆
1234	TREADLE	
1235	STAND, TREADLE	
SL-13P17	SCREW, STAND (FLAT HD. WOOD, #14 X 1-1/4") (2)	

DRIVING CRANK PARTS

889	CRANK, DRIVING - ASSEMBLED WITH 1-888, 1-SL-6132V, 1-SL-6133V, 2-NL-715K
888	CRANK, DRIVING
SL-6132V	SCREW, CRANK SET (CUP POINT)
SL-6133V	SCREW, CRANK SET (DOG POINT)
NL-715K	NUT, SET SCREW (2) SHAFT, DRIVING CRANK (SEE 641)
33	STUD, CRANK CONNECTING
SL-5339V	SCREW, STUD BINDING
32	ROD, DRIVING CRANK CONNECTING

SECTION NO. 1 - MACHINE PARTS PROPER - CONT'D

DRIVING CRANK PARTS - CONT'D

SL-5335V	SCREW, CONNECTING ROD PIVOT (2)
NL-65K	NUT, PIVOT SCREW (2)
37	LEVER, REGULAR, ROCKING
☆ 37A	LEVER, ROCKING (FOR AUTOMATIC FEED)
SL-4172V	SCREW, LEVER PIVOT (2)
NL-777K	NUT, PIVOT SCREW (2)
SPGL-1775S	SPRING, LEVER BALANCE (TENSION, 1" X 2-3/8")
40	HOOK, BALANCE SPRING (2)
NL-54K	NUT, SPRING HOOK (2)
NL-38K	NUT, SPRING HOOK THUMB (2)

TYPE WHEEL HEAD SUPPORT AND PARALLEL ARM PARTS

1487+	SUPPORT, TYPE WHEEL (FOR 2" TYPE WHEEL HEADS) - ASSEMBLED WITH 2-PL-4939P
PL-4939P	PIN, LIFTER SPRING (2)
100	SUPPORT, TYPE WHEEL HEAD (FOR NO. 108A TYPE WHEEL HEAD)
136	SUPPORT, TYPE WHEEL HEAD (FOR NO. 86A AND NO. 127A TYPE WHEEL HEADS)
	HEADS, TYPE WHEEL (SEE PAGES 23, 24, 25)
SL-5335V	SCREW, UPPER, SUPPORT PIVOT (2)
NL-65K	NUT, PIVOT SCREW (2)
SL-5337V	SCREW, LOWER, SUPPORT PIVOT (2)
NL-56K	NUT, PIVOT SCREW (2)
1491	ARM, PARALLEL
SL-4172V	SCREW, ARM PIVOT (2)
NL-777K	NUT, PIVOT SCREW (2)
	SPRING, ARM (SEE SPGL-1775S)
	HOOK, ARM SPRING (SEE 40)

SECTION NO. 1 - MACHINE PARTS PROPER - CONT'D

INKING PAD ARM PARTS

500	ARM, INKING PAD (FOR PAD BOXES UP TO AND INCLUDING 5" IN LENGTH) (FOR 2" TYPE WHEELS)
201	ARM, INKING PAD (FOR PAD BOXES OVER 5" LONG) (FOR 2" TYPE WHEELS)
101	ARM, INKING PAD (FOR 3-7/8" TYPE WHEELS)
SL-5335V	SCREW, ARM PIVOT (2)
NL-65K	NUT, PIVOT SCREW (2)
202	LINK, INKING PAD ARM
SL-5340V	SCREW, LINK PIVOT (2)
NL-715K	NUT, PIVOT SCREW (2)
203	ECCENTRIC, ARM ADJUSTING
204+	STUD, ECCENTRIC ADJUSTING ASSEMBLED WITH 1-204A
# 204A	HEAD, ADJUSTING STUD
SL-5354V	SCREW, ECCENTRIC LOCK
SL-5333V	SCREW, ECCENTRIC SET
501	HOLDER, INKING PAD BOX (USED WITH 500)
205	HOLDER, INKING PAD BOX (USED WITH 201)
105	HOLDER, INKING PAD BOX (USED WITH 101)
SPGL-1777S	SPRING, HOLDER (Ø)
SL-5353V	SCREW, HOLDER (Ø)

WRENCHES, ETC.

SAF-6110	BRUSH, TYPE
CZR13	CAN, OIL (5 OZ. CAP., 3" SPOUT)
1731	SPATULA, USMC (#835)
WRHL-312H	WRENCH, DOUBLE END (1/2" & 5/8")
WRHL-311H	WRENCH, SOCKET (1/4" SQUARE)
	SCREWDRIVER, 5", USMC

NOT FURNISHED SEPARATE.
 Ø 2 USED WITH 105 AND 501. 3 USED WITH 205.

SECTION 2 - INKING PADS AND BOXES

INKING PAD BOXES

106	BOX, INKING PAD (FOR 1/2" X 1-1/2" FELT PAD)	
392+	BOX, INKING PAD -	
	ASSEMBLED WITH	
	1-357A, 2-PL-4615P	For 1/2"
# 357A	TONGUE, PAD BOX	X 2-3/4"
PL-4615P	RIVET, PAD BOX (2)	FELT PAD.
981+	BOX, INKING PAD -	
	ASSEMBLED WITH	
	1-981A, 2-PL-4615P	For 3/4"
# 981A	TONGUE, PAD BOX	X 1-3/4"
PL-4615P	RIVET, PAD BOX (2)	FELT PAD.
502+	BOX, INKING PAD -	
	ASSEMBLED WITH 1-	
	502B, 2-PL-4615P	For 1-1/8"
# 502B	TONGUE, PAD BOX	X 5" FELT
PL-4615P	RIVET, PAD BOX (2)	PAD.
206+	BOX, INKING PAD -	
	ASSEMBLED WITH 1-	
	206A, 3-PL-4615P	For 1-1/8"
# 206A	TONGUE, PAD BOX	X 5" FELT
PL-4615P	RIVET, PAD BOX (3)	PAD.
638+	BOX, INKING PAD -	
	ASSEMBLED WITH 1-	
	638A, 3-PL-4615P	For 1-1/8"
# 638A	TONGUE, PAD BOX	X 6-3/4"
PL-4615P	RIVET, PAD BOX (3)	FELT PAD.
1447+	BOX, INKING PAD -	
	ASSEMBLED WITH 1-	
	715A, 3-PL-4615P	For 1-1/8"
# 715A	TONGUE, PAD BOX	X 8-1/4"
PL-4615P	RIVET, PAD BOX (3)	FELT PAD.
502A+	BOX, INKING PAD -	
	ASSEMBLED WITH 1-	
	502C, 2-PL-4615P	For 1-7/8"
# 502C	TONGUE, PAD BOX	X 3-3/8"
PL-4615P	RIVET, PAD BOX (2)	FELT PAD.

NOT FURNISHED SEPARATE.

SECTION 2 - INKING PADS AND BOXES

INKING PAD BOXES

263+	BOX, INKING PAD,	}	FOR 1-7/8" X 5" FELT PAD
	ASSEMBLED WITH 1-		
	263A, 3-PL-4615P		
# 263A	TONGUE, PAD BOX	}	FOR 1-7/8" X 6-3/4" FELT PAD.
PL-4615P	RIVET, PAD BOX (3)		
1158+	BOX, INKING PAD -		
	ASSEMBLED WITH 1-	}	FOR 1-7/8" X 8-1/4" FELT PAD.
	1158A, 3-PL-4615P		
# 1158A	TONGUE, PAD BOX		
PL-4615P	RIVET, PAD BOX (3)	}	FOR 2-1/2" X 4-1/4" FELT PAD.
715+	BOX, INKING PAD -		
	ASSEMBLED WITH 1-		
	715B, 3-PL-4615P	}	FOR 2-1/2" X 7-1/4" FELT PAD.
# 715B	TONGUE, PAD BOX		
PL-4615P	RIVET, PAD BOX (3)		
1058+	BOX, INKING PAD -	}	FOR 2-1/2" X 7-1/4" FELT PAD.
	ASSEMBLED WITH 1-		
	1058A, 3-PL-4615P		
# 1058A	TONGUE, PAD BOX	}	FOR 2-1/2" X 7-1/4" FELT PAD.
PL-4615P	RIVET, PAD BOX (3)		
1057+	BOX, INKING PAD -		
	ASSEMBLED WITH 1-	}	FOR 2-1/2" X 7-1/4" FELT PAD.
	1057A, 3-PL-4615P		
# 1057A	TONGUE, PAD BOX		
PL-4615P	RIVET, PAD BOX (3)		

NOT FURNISHED SEPARATE.

SECTION NO. 2 - INKING PADS AND BOXES - CONT'D

FELT PADS

HARD PADS (WHITE) ARE USED FOR MOST
INKS AND MATERIALS.

SOFT PADS (GREEN) ARE USED FOR
YELLOW INKS.

PAD NO.	COLOR	SIZE		USED WITH PAD BOX
		WIDTH	LENGTH	
FR-Y967	WHITE	1-1/2"	X 1-1/2"	106
FR-Y968	GREEN	1-1/2"	X 1-1/2"	106
FR-Y969	WHITE	1-1/2"	X 2-3/4"	392+
FR-Y970	GREEN	1-1/2"	X 2-3/4"	392+
FR-Y1061	WHITE	3/4"	X 1-3/4"	981+
FR-Y1062	GREEN	3/4"	X 1-3/4"	981+
FR-Y1063	WHITE	1-1/8"	X 1-3/4"	502+
FR-Y1064	GREEN	1-1/8"	X 1-3/4"	502+
FR-Y971	WHITE	1-1/8"	X 2-5/8"	502+
FR-Y972	GREEN	1-1/8"	X 2-5/8"	502+
FR-Y973	WHITE	1-1/8"	X 2-7/8"	502+
FR-Y974	GREEN	1-1/8"	X 2-7/8"	502+
FR-Y975	WHITE	1-1/8"	X 3-3/8"	502+
FR-Y976	GREEN	1-1/8"	X 3-3/8"	502+
FR-Y977	WHITE	1-1/8"	X 5"	206+
FR-Y978	GREEN	1-1/8"	X 5"	206+
FR-Y979	WHITE	1-1/8"	X 5-3/4"	638+
FR-Y980	GREEN	1-1/8"	X 5-3/4"	638+
FR-Y981	WHITE	1-1/8"	X 6-3/4"	638+
FR-Y982	GREEN	1-1/8"	X 6-3/4"	638+
FR-Y1065	WHITE	1-1/8"	X 8-1/4"	1447+
FR-Y1066	GREEN	1-1/8"	X 8-1/4"	1447+
FR-Y983	WHITE	1-7/8"	X 2-5/8"	502A+
FR-Y984	GREEN	1-7/8"	X 2-5/8"	502A+
FR-Y985	WHITE	1-7/8"	X 2-7/8"	502A+
FR-Y986	GREEN	1-7/8"	X 2-7/8"	502A+
FR-Y987	WHITE	1-7/8"	X 3-3/8"	502A+
FR-Y988	GREEN	1-7/8"	X 3-3/8"	502A+
FR-Y989	WHITE	X 1-7/8"	X 5"	263+
FR-Y990	GREEN	1-7/8"	X 5"	263+
FR-Y991	WHITE	1-7/8"	X 6-3/4"	1158+

SECTION NO. 2 - INKING PADS AND BOXES - CONT'D

FELT PADS

HARD PADS (WHITE) ARE USED FOR MOST
INKS AND MATERIALS.

SOFT PADS (GREEN) ARE USED FOR
YELLOW INKS.

PAD NO.	COLOR	SIZE		USED WITH PAD BOX
		WIDTH	LENGTH	
FR-Y992	GREEN	1-7/8"	X 6-3/4"	1158+
FR-Y993	WHITE	1-7/8"	X 8-1/4"	715+
FR-Y994	GREEN	1-7/8"	X 8-1/4"	715+
FR-Y995	WHITE	2-1/2"	X 3-1/4"	1058+
FR-Y996	GREEN	2-1/2"	X 3-1/4"	1058+
FR-Y997	WHITE	2-1/2"	X 4-1/4"	1058+
FR-Y998	GREEN	2-1/2"	X 4-1/4"	1058+
FR-Y999	WHITE	2-1/2"	X 7-1/4"	1057+
FR-Y1000	GREEN	2-1/2"	X 7-1/4"	1057+

SECTION NO. 3 - WORK SUPPORTS

AUTOMATIC WORK SUPPORT PARTS

(NOTE THAT ONE WORK PLATE, RUBBER PAD
AND WORK GAUGE, AS SELECTED, IS
FURNISHED WITH EACH MACHINE)

458A	SUPPORT, WORK	
SL-5335V	SCREW, SUPPORT PIVOT (2)	
NL-65K	NUT, PIVOT SCREW (2)	
SL-5360V	STUD, SUPPORT ADJUSTING	
WL-763T	WASHER, ADJUSTING STUD	
NL-56K	CHECKNUT, ADJUSTING STUD	
148	SUPPORT, WORK PLATE	
SPGL-1779S	SPRING, SUPPORT	
461	SEAT, SUPPORT SPRING	
SL-5326V	SCREW, SPRING ADJUSTING	
NL-68K	NUT, ADJUSTING SCREW	
SL-5372V	STUD, SUPPORT GUIDE	
465	PAWL, SUPPORT GRIP	
PL-3366P	PIN, PAWL FULCRUM	
SL-11A19	SCREW, FULCRUM PIN SET (FIL. HD. MACH., #8-32NC2 X 3/4")	
SPGL-2056S	SPRING, PAWL TENSION (TENSION, 23/32" X 2-3/8")	
SL-4194V	SCREW, UPPER, TENSION SPRING	
40	HOOK, LOWER, TENSION SPRING	
NL-54K	NUT, SPRING HOOK	
NL-38K	NUT, SPRING HOOK THUMB	
1480	ROD, PAWL OPERATING	
NL-54K	NUT, OPERATING ROD	
NL-54K	CHECKNUT, OPERATING ROD NUT	
NL-38K	NUT, OPERATING ROD THUMB	
SL-5374V	STUD, OPERATING ROD CONNECTING LEVER, ROD OPERATING (SEE 1491)	
486	PLATE, WORK	] 10" X 12" PLATE WITH 6-13/16" X 2-1/16" OPENING
736	PAD, RUBBER (6-13/16" X 2-1/16")	

SECTION NO. 3 - WORK SUPPORTS - CONT'D

AUTOMATIC WORK SUPPORT PARTS - CONT'D

(NOTE THAT ONE WORK PLATE, RUBBER PAD AND WORK GAUGE, AS SELECTED, IS FURNISHED WITH EACH MACHINE.)

488	PLATE, WORK	10" X 12" PLATE
735	PAD, RUBBER	WITH 5-1/16" X
	(5-1/16" X	2-1/16" OPENING.
	2-1/16")	
489	PLATE, WORK	10" X 12" PLATE
734	PAD, RUBBER	WITH 6-13/16" X
	(6-13/16" X	13/16" OPENING.
	13/16")	
490	PLATE, WORK	10" X 12" PLATE
464	PAD, RUBBER	WITH 3-3/32" X
	(3-3/32" X	1-3/4" OPENING.
	1-3/4")	
266	PLATE, WORK	14" X 16" PLATE
736	PAD, RUBBER	WITH 6-13/16" X
	(6-13/16" X	2-1/16" OPENING.
	2-1/16")	
267	PLATE, WORK	14" X 16" PLATE WITH
733	PAD, RUBBER	5-1/16" X 13/16"
	(5-1/16" X	OPENING
	13/16")	
268	PLATE, WORK	14" X 16" PLATE
735	PAD, RUBBER	WITH 5-1/16" X
	(5-1/16" X	2-1/16" OPENING.
	2-1/16")	
269	PLATE, WORK	14" X 16" PLATE
734	PAD, RUBBER	WITH 6-13/16" X
	(6-13/16" X	13/16" OPENING.
	13/16")	
270	PLATE, WORK	14" X 16" PLATE
464	PAD, RUBBER	WITH 3-3/32" X
	(3-3/32" X	1-3/4" OPENING.
	1-3/4")	
SL-12C14	SCREW, WORK PLATE BINDING	
	(FLAT HD. MACH., #10-32NF2	
	X 1/2") (4)	

SECTION NO. 3 - WORK SUPPORTS - CONT'D

AUTOMATIC WORK SUPPORT PARTS - CONT'D

(NOTE THAT ONE WORK PLATE, RUBBER PAD AND WORK GAUGE, AS SELECTED, IS FURNISHED WITH EACH MACHINE.)

252	GAUGE, WORK (11" LONG)
253	GAUGE, WORK (9-1/2" LONG)
254	GAUGE, WORK (7-3/4" LONG)
255	GAUGE, WORK (4" LONG)
636	GAUGE, WORK (2-7/16" LONG)
274	GAUGE, WORK (FOR CORSET WORK)
274A	GAUGE, WORK (FOR SOLE MARKING)
256	BLOCK, GAUGE BINDING (Ø)
SL-5327V	SCREW, GAUGE BINDING (Ø)

NO. 251 GOOSE NECK TYPE WORK SUPPORT ☆

251	SUPPORT, WORK	
SL-5335V	SCREW, SUPPORT PIVOT (2)	
NL-65K	NUT, PIVOT SCREW (2)	
SL-536V	STUD, SUPPORT ADJUSTING	
NL-56K	CHECKNUT, ADJUSTING STUD	
WL-763T	WASHER, ADJUSTING STUD	
249	SLIDE, WORK SUPPORT	NARROW SLIDE, 5" LONG
245	PAD, RUBBER (5" X 1/2")	
637	SLIDE, WORK SUPPORT	NARROW SLIDE, 6- 3/4" LONG
577	PAD, RUBBER (6-3/4" X 1/2")	
264	SLIDE, WORK SUPPORT	WIDE SLIDE, 5" LONG
578	PAD, RUBBER (5" X 1-3/4")	

Ø ONE USED WITH NOS. 255, 636, 274, 274A. TWO USED WITH NOS. 252, 253, 254.

SECTION NO. 3 - WORK SUPPORTS - CONT'D

NO. 251 GOOSE NECK TYPE WORK SUPPORT - CONT'D ☆

140	SLIDE, WORK SUPPORT	} WIDE SLIDE, 6-3/4" LONG
579	PAD, RUBBER (6-3/4" X 1-3/4")	
687	SLIDE, WORK SUPPORT	} WIDE SLIDE, 8" LONG
688	PAD, RUBBER (8" X 1-3/4")	
SL-5330V	SCREW, SLIDE BINDING	
246	GAUGE, WORK	
SL-5365V	STUD, GAUGE BINDING	
NL-81K	NUT, BINDING STUD THUMB	
WL-232T	WASHER, BINDING STUD	

NO. 248 WORK SUPPORT ☆ (WITH OR WITHOUT SPRING)

248	SUPPORT, WORK	
SL-5335V	STUD, WORK SUPPORT PIVOT (2)	
NL-65K	CHECKNUT, PIVOT STUD (2)	
79+	STUD, WORK SUPPORT	} FOR WORK SUPPORT WITH SPRING
	ADJUSTING - ASSEMBLED WITH 1-PL-424P	
PL-424P	PIN, STUD GUIDE	
SPGL-1776S	SPRING, ADJUSTING STUD	
NL-81K	NUT, SPRING THUMB	
NL-68K	CHECKNUT, SPRING	
SL-5366V	STUD, WORK SUPPORT	} FOR WORK SUPPORT WITHOUT SPRING
	ADJUSTING	
NL-56K	NUT, ADJUSTING STUD	
WL-763T	WASHER, ADJUSTING STUD	
249	SLIDE, WORK SUPPORT	} NARROW SLIDE, 5" LONG.
245	PAD, RUBBER (5" X 1/2")	
637	SLIDE, WORK SUPPORT	} NARROW SLIDE, 6-3/4" LONG.
577	PAD, RUBBER (6-3/4" X 1/2")	
264	SLIDE, WORK SUPPORT	} WIDE SLIDE 5" LONG.
578	PAD, RUBBER (5" X 1-3/4")	

SECTION NO. 3 - WORK SUPPORTS - CONT'D

NO. 248 WORK SUPPORT - CONT'D ☆ (WITH OR WITHOUT SPRING)

140	SLIDE, WORK SUPPORT	] WIDE SLIDE, 6-3/4" LONG.
579	PAD, RUBBER (6-3/4" X 1-3/4")	
149	SUPPORT, WORK PLATE	] SENT ONLY WHEN ORDER SPECIFIES WORK PLATE.
265	BLOCK, SUPPORT WEDGE	
SL-5367V	SCREW, SUPPORT BINDING	
487	PLATE, WORK (10" X 12" FOR USE WITH 249)	
489	PLATE, WORK (10" X 12" FOR USE WITH 637)	
267	PLATE, WORK (14" X 16" FOR USE WITH 249)	
270	PLATE, WORK (14" X 16" FOR USE WITH 637)	
488	PLATE, WORK (10" X 12" FOR USE WITH 264)	
486	PLATE, WORK (10" X 12" FOR USE WITH 140)	
269	PLATE, WORK (14" X 16" FOR USE WITH 264)	
266	PLATE, WORK (14" X 16" FOR USE WITH 140)	
SL-12C14	SCREW, PLATE BINDING (FLAT HD. MACH., #10-32NF2 X 1/2")	

NO. 691 ADJUSTABLE SLIDE WORK SUPPORT ☆

691	SUPPORT, WORK
SL-5335V	SCREW, SUPPORT PIVOT (2)
NL-65K	CHECKNUT, PIVOT SCREW (2)
SL-5366V	STUD, SUPPORT ADJUSTING
NL-56K	NUT, ADJUSTING STUD
WL-763T	WASHER, ADJUSTING STUD
722	SUPPORT, ADJUSTABLE SLIDE
265	BLOCK, SUPPORT BINDING

SECTION NO. 3 - WORK SUPPORTS - CONT'D

NO. 691 ADJUSTABLE SLIDE WORK SUPPORT - CONT'D ☆

SL-5367V	SCREW, SUPPORT BINDING	
WL-763T	WASHER, BINDING SCREW	
249	SLIDE, WORK SUPPORT	NARROW SLIDE 5" LONG
245	PAD, RUBBER (5" X 1/2")	
637	SLIDE, WORK SUPPORT	NARROW SLIDE 6- 3/4" LONG
577	PAD, RUBBER (6-3/4" X 1/2")	
264	SLIDE, WORK SUPPORT	WIDE SLIDE 5" LONG
578	PAD, RUBBER (5" X 1-3/4")	
140	SLIDE, WORK SUPPORT	WIDE SLIDE 6-3/4" LONG
579	PAD, RUBBER (6-3/4" X 1-3/4")	
687	SLIDE, WORK SUPPORT	WIDE SLIDE 8" LONG
688	PAD, RUBBER (8" X 1-3/4")	
SL-5330V	SCREW, SLIDE BINDING	
691B	PLATE, STAMPING	FOR MARKING TELESCOPE COVERS WITHOUT REMOVING COVER.
SL-3300V	SCREW, PLATE BINDING (2)	
691C	GAUGE, WORK	
SL-5327V	SCREW, WORK GAUGE (2)	
691A	SUPPORT, STAMPING PLATE BLOCK, SUPPORT BINDING (SEE 265)	

NO. 691 WORK SUPPORT ☆† (FOR 3-7/8" TYPE WHEELS)

691	SUPPORT, WORK
SL-5335V	SCREW, SUPPORT PIVOT (2)
NL-65K	CHECKNUT, PIVOT SCREW (2)
79+	STUD, WORK SUPPORT ADJUSTING - ASSEMBLED WITH 1-PL-424P

† FITTED WITH 1732, 1733 OR 1734
AS ORDERED.

SECTION NO. 3 - WORK SUPPORTS - CONT'D

NO. 691 WORK SUPPORT - CONT'D ☆† (For 3-7/8" TYPE WHEELS)

PL-424P	PIN, STUD GUIDE
SPGL-1776S	SPRING, ADJUSTING STUD
NL-81K	NUT, SPRING THUMB
NL-68K	CHECKNUT, SPRING
722	SUPPORT, ADJUSTING SLIDE BLOCK
265	BLOCK, ADJUSTING SLIDE
SL-5367V	SCREW, SLIDE BLOCK
WL-763T	WASHER, SLIDE BLOCK SCREW
Ø 1732	SLIDE, WORK SUPPORT (5")
Ø 1733	SLIDE, WORK SUPPORT (3-7/16")
Ø 1734	SLIDE, WORK SUPPORT (2-7/16")
SL-5330V	SCREW, SLIDE BINDING
245	PAD, RUBBER (5" X 1/2" - FOR 1732)
245B	PAD, RUBBER (3-5/16" X 1/2" - FOR 1733)
245C	PAD, RUBBER (1-3/4" X 1/2" - FOR 1734)
1735	GUARD, FINGER (FOR 1732)
1736	GUARD, FINGER (FOR 1733)
1737	GUARD, FINGER (FOR 1734)
SL-1830V	SCREW, FINGER GUARD (2)

CLUTCH TYPE AUTOMATIC WORK SUPPORT ☆ (AUTOMATIC SINGLE FEED)

1437	SUPPORT, WORK
1438	PLATE, SUPPORT FEED ROLL

† FITTED WITH 1732, 1733, OR
1734 AS ORDERED.

Ø ORDERS MUST SPECIFY.

SECTION NO. 3 - WORK SUPPORTS - CONT'D

CLUTCH TYPE AUTOMATIC WORK SUPPORT - CONT'D ☆ (AUTOMATIC SINGLE FEED)

SL-9C15	SCREW, PLATE (FLAT HD. MACH., #6-32NC2 X 1/2") (4)
SL-5335V	SCREW, WORK SUPPORT PIVOT (2)
NL-65K	CHECKNUT, PIVOT SCREW (2)
SL-5360V	STUD, WORK SUPPORT ADJUSTING
NL-56K	CHECKNUT, ADJUSTING STUD
WL-763T	WASHER, ADJUSTING STUD
1439	PLATE, WORK
1440	PAD, WORK PLATE RUBBER (8-3/4" X 1/2")
SL-6010V	SCREW, WORK PLATE FULCRUM (2)
SL-5342V	SCREW, WORK PLATE ADJUSTING
NL-715K	NUT, ADJUSTING SCREW
605	PLUNGER, WORK PLATE
SPGL-3276S	SPRING, PLUNGER (COMPRESSION, 11/32" X 1-3/8")
362	GUIDE, RIGHT HAND, WORK
363A	GUIDE, LEFT HAND, WORK
SL-5327V	SCREW, GUIDE BINDING (2)
WL-1017T	WASHER, BINDING SCREW (2)
1233	INDICATOR, WORK GUIDE
1566	SCREW, INDICATOR
606	WHEEL, FEED (2)
SL-5341V	SCREW, FEED WHEEL SET (4)
1441	SHAFT, FEED WHEEL
WL-1111T	WASHER, SHAFT FRICTION (CORK)
WL-1110T	WASHER, WITH PIN, SHAFT FRICTION (STEEL)
PL-3382P	PIN, WASHER
SPGL-2521S	SPRING, SHAFT FRICTION (COMPRESSION, 35/64" X 13/32")
612	COLLAR, FRICTION SPRING
NL-54K	NUT, COLLAR
NL-38K	NUT, COLLAR THUMB
SPMM-M2199	HUB, CLUTCH
SPMM-M2200	RING, CLUTCH HUB

SECTION NO. 3 - WORK SUPPORTS - CONT'D ☆

CLUTCH TYPE AUTOMATIC WORK SUPPORT - CONT'D ☆ (AUTOMATIC SINGLE FEED)

SPMM-M2201L	WASHER, LEFT, RING
SPMM-M2201R	WASHER, RIGHT, RING
SPMM-M2119	SCREW, RING WASHER (3)
SPGL-1234S	SPRING, CLUTCH HUB ROLL (SPECIAL COMPRESSION, .120" X 9/16") (3)
SPMM-M2202	ROLL, CLUTCH HUB (3)
SPMM-M2300	CLUTCH, COMPLETE, VIZ: 1-SPMM-M2199, 1- SPMM-M2200, 1-SPMM- M2201L, 1-SPMM-M2201R, 3-SPMM-M2119, 3-SPGL- 1234S, 3-SPMM-M2202
NL-893K	NUT, CLUTCH BINDING
1442	ROD, CONNECTION
SL-6025V	SCREW, CONNECTION ROD
NL-879K	NUT, CONNECTION ROD SCREW
WL-1447T	WASHER, CONNECTION ROD SPACING (BOTTOM)
293	BUSHING, CONNECTING ROD
291A	STUD, CONNECTING ROD ADJUSTING
NL-91K	LOCKNUT, ADJUSTING ROD
WL-425T	WASHER, LOCKNUT
1005	SCREW, ADJUSTING STUD ADJUSTING
693	PLATE, ADJUSTING SCREW RETAINING
SL-5D11	SCREW, RETAINING PLATE BINDING (RO. HD. MACH., #3-48NC2 X 3/8") (4)
1006	LEVER, CONNECTING ROD LEVER, LEVER ROCKER (SEE 37A)
SL-6132V	SCREW, LEVER SET (2)
NL-715K	NUT, SET SCREW (2)
RL-405G	ROLL, PRESSER (2)

SECTION NO. 3 - WORK SUPPORTS - CONT'D ☆

CLUTCH TYPE AUTOMATIC WORK SUPPORT - CONT'D ☆
(AUTOMATIC SINGLE FEED)

SL-5369V	SCREW, PRESSER ROLL (2)
1443	SHAFT, PRESSER ROLL (2)
SL-12A18	SCREW, SHAFT BINDING
	(FIL. HD. MACH., #10-32NF2 X 3/4") (2)
1444	GUARD, FINGER
SL-5341V	SCREW, FINGER GUARD (2)
1445+	TURNER, TAG - ASSEMBLED
	WITH 2-1365, 4-PL-3396P
# 1365	BRACKET, TAG TURNER (2)
PL-3396P	RIVET, TAG TURNER (4)
SL-4194V	SCREW, TURNER BINDING
1446	ROD, TAG GUIDE
RSS-1642	SCREW, GUIDE ROD SET

SECTION NO. 4 - TYPE WHEEL HEADS

TABLE SHOWING CAPACITIES OF TYPE WHEEL HEADS

INCHES OF WHEEL SPACE	TYPE WHEEL HEAD NO.	SIZE OF TYPE WHEEL	SIZE OF TYPE AND CAPACITY OF HEAD						
			1/8"	3/16"	7/32"	1/4"	5/16"	NARROW FACE 3/8"	WIDE FACE 3/8"
2.544	86A	3-7/8"	17	17	17	13			
2.544	1379A	3-7/8"	17	17	17	13			
1.544	108A	3-7/8"	10	10	10	7			
4-27/32"	127A	3-7/8"	32	32	32	25			
4-27/32"	930A+	2"	32	32	32	25	25	25	15
4-27/32"	939A+	2"	32	32	25	25	25	25	15
2.544	933A+	2"	17	17	17	13	13	13	8
1.964	990A+	2"	13	13	13	10	10	10	6
2.544	942A+	2"	17	17	17	13	13	13	8
3.120	934A+	2"	21	21	21	16	16	16	10
3.120	943A+	2"	21	21	21	16	16	16	10
6.366	935A+	2"	43	43	43	33	33	33	20
8	1448A+	2"		54	54	41	41	41	24

SECTION NO. 4 - TYPE WHEEL HEADS

930A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1358	FOR SINGLE LINE WORK, 2" TYPE WHEELS.
1358	ROD, TYPE WHEEL LEVER SPRING STOP	
933A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1360	
1360	ROD, TYPE WHEEL LEVER SPRING STOP	
934A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1363	
1363	ROD, TYPE WHEEL LEVER SPRING STOP	
935A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1359	
1359	ROD, TYPE WHEEL LEVER SPRING STOP	
939A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1358	
1358	ROD, TYPE WHEEL LEVER SPRING STOP	
942A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1360	FOR TWO OR THREE LINE WORK, 2" TYPE WHEEL.
1360	ROD, TYPE WHEEL LEVER SPRING STOP	
943A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1363	
1363	ROD, TYPE WHEEL LEVER SPRING STOP	
† 990A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1362, 1-PL-1156P	
1362	ROD, TYPE WHEEL LEVER SPRING STOP	
PL-1156P	PIN, TYPE HOLDER PLATE LOOP	
1448A+	HEAD, TYPE WHEEL - ASSEMBLED WITH 1-1450	FOR SINGLE LINE WORK, 2" TYPE WHEELS.
1450	ROD, TYPE WHEEL LEVER SPRING STOP	

† FOR 2 OR 3 LINE WORK, 2" TYPE WHEELS. USED
IN CONJUNCTION WITH TYPE HOLDER PLATE No.
991+ FOR WINDOW MARKING WITH DEEP ENGRAVED
TYPE ONLY.

SECTION NO. 4 - TYPE WHEEL HEADS - CONT'D

86A	HEAD, TYPE WHEEL	} FOR SINGLE LINE WORK, 3-7/8" TYPE WHEELS. { FOR 2 LINE WORK, 3-7/8" TYPE WHEELS)
108A	HEAD, TYPE WHEEL	
127A	HEAD, TYPE WHEEL	
1379A	HEAD, TYPE WHEEL	
SL-5J7	SCREW, HEAD BINDING (HEX. HD. CAP 5/16"-18NC2 X 3/4") (2)	

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS

TYPE WHEELS

TYPE WHEELS ARE MADE IN BOTH REGULAR AND REVERSE ENGRAVING. UNLESS OTHERWISE SPECIFIED TYPE WHEELS WITH REGULAR ENGRAVING WILL BE FURNISHED.

REGULAR	DEEP ENGRAVED	2" TYPE WHEEL (3/16" GOTHIC TYPE)
571G	571DG	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
572G	572DG	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
573G	573DG	WHEEL, No. 3, TYPE (5-0-1/2--)
574G	574DG	WHEEL, No. 4, TYPE (A-B-C-E-F-0-1-2-3)
575G	575DG	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

		2" TYPE WHEEL (3/16" ITALIC TYPE)
571I	571DI	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
572I	572DI	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
573I	573DI	WHEEL, No. 3, TYPE (5-0-1/2--)
574I	574DI	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
575I	575DI	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

		2" TYPE WHEEL (3/16" SCRIPT TYPE)
571S	571DS	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
572S	572DS	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEELS - CONT'D		
REGULAR	DEEP ENGRAVED	2" TYPE WHEEL - CONT'D (3/16" SCRIPT TYPE)
573S	573DS	WHEEL, No. 3, TYPE (5-0-1/2--)
574S	574DS	WHEEL, No. 4, TYPE (A-B-C-D-F-0-1-2-3)
575S	575DS	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)
2" TYPE WHEEL (7/32" GOTHIC TYPE)		
401G	401DG	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
402G	402DG	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
403G	403DG	WHEEL, No. 3, TYPE (5-0-1/2--)
404G	404DG	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
405G	405DG	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)
2" TYPE WHEELS (7/32" ITALIC TYPE)		
401I	401DI	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
402I	402DI	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
403I	403DI	WHEEL, No. 3, TYPE (5-0-1/2--)
404I	404DI	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
405I	405DI	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS
CONT'D

REGULAR	DEEP ENGRAVED	2" TYPE WHEEL - CONT'D (7/32" SCRIPT TYPE)
401S	401DS	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
402S	402DS	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
403S	403DS	WHEEL, No. 3, TYPE (5-0-1/2--)
404S	404DS	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
405S	405DS	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)
2" TYPE WHEEL (1/4" GOTHIC TYPE)		
209G	209DG	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
210G	210DG	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
211G	211DG	WHEEL, No. 3, TYPE (5-0-1/2--)
212G	212DG	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
213G	213DG	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)
2" TYPE WHEEL (1/4" ITALIC TYPE)		
209I	209DI	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
210I	210DI	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
211I	211DI	WHEEL, No. 3, TYPE (5-0-1/2--)
212I	212DI	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
213I	213DI	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEELS - CONT'D

REGULAR	DEEP ENGRAVED	2" TYPE WHEEL - CONT'D (1/4" SCRIPT TYPE)
209S	209DS	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
210S	210DS	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
211S	211DS	WHEEL, No. 3, TYPE (5-0-1/2--)
212S	212DS	WHEEL, No. 4, TYPE (A-B-C-D-F-0-1-2-3)
213S	213DS	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

2" TYPE WHEEL
(5/16" GOTHIC TYPE)

305G	305DG	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
306G	306DG	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
307G	307DG	WHEEL, No. 3, TYPE (5-0-1/2--)
308G	308DG	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
309G	309DG	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

2" TYPE WHEEL
(5/16" ITALIC TYPE)

305I	305DI	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
306I	306DI	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
307I	307DI	WHEEL, No. 3, TYPE (5-0-1/2--)
308I	308DI	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
309I	309DI	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEELS - CONT'D

<u>REGULAR</u>	<u>DEEP ENGRAVED</u>	<u>2" TYPE WHEEL (3/8" WIDE FACE GOTHIC TYPE)</u>
516G		WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
517G		WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
518G		WHEEL, No. 3, TYPE (5-0-1/2--)
519G		WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
520G		WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

2" TYPE WHEEL
(3/8" DEEP ENGRAVED GOTHIC TYPE) Ø

557G	WHEEL, No. 1, TYPE (1-2-3-4-5-6-7-8-9-0)
558G	WHEEL, No. 2, TYPE (1-2-3-4-5-6-7-8-9-0)
559G	WHEEL, No. 3, TYPE (5-0-1/2--)
560G	WHEEL, No. 4, TYPE (A-B-C-D-E-F-0-1-2-3)
561G	WHEEL, No. 5, TYPE (A-E-0-1-2-3-4-5-6-7)

3-7/8" TYPE WHEEL
(5/32" GOTHIC TYPE)

395G	868G	WHEEL, TYPE (A TO Z)
396G	869G	WHEEL, TYPE (2 SETS NUMERALS, 1 TO 0)

Ø NOT CARRIED IN STOCK.

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS - CONT'D

TYPE WHEELS - CONT'D

REGULAR	DEEP ENGRAVED	3-7/8" TYPE WHEEL (7/32" GOTHIC)
109G	870G	WHEEL, TYPE (A TO Z)
110G	871G	WHEEL, TYPE (2 SETS NUMERALS 1 TO 0)
		3-7/8" TYPE WHEEL (1/4" GOTHIC)
131G	872G	WHEEL, TYPE (A TO Z)
132G	873G	WHEEL, TYPE (2 SETS NUMERALS 1 TO 0)

TYPE WHEEL SPACING AND FRICTION WASHERS

WL-1472T	WASHER, TYPE WHEEL SPACING (.112" THICK - FOR 2" TYPE WHEELS WITH 3/16" AND 7/32" TYPE) (ØØ)
WL-1473T	WASHER, TYPE WHEEL SPACING (.156" THICK - FOR 2" TYPE WHEELS WITH 1/4" TYPE) (ØØ)
WL-1107T	WASHER, TYPE WHEEL SPACING (.271" THICK - FOR 3-7/8" TYPE WHEELS WITH 3/8" TYPE) (ØØ)
WL-1474T	WASHER, TYPE WHEEL SPACING (.271" THICK - FOR 2" TYPE WHEELS WITH 3/8" TYPE) (ØØ)
WL-1106T	WASHER, TYPE WHEEL SPACING (.112" THICK - FOR 3-7/8" TYPE WHEELS WITH 3/16" AND 7/32" TYPE) (ØØ)
WL-1108T	WASHER, TYPE WHEEL SPACING (.156" THICK - FOR TYPE WHEELS WITH 1/4" TYPE) (ØØ)

ØØ QUANTITY USED DEPENDS ON SET UP OF COMPLETE HEAD.

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS - CONT'D

TYPE WHEEL SPACING AND FRICTION WASHERS - CONT'D

† 1162	COLLAR, TYPE WHEEL SPACING (USED IN PLACE OF WASHERS FOR WIDE SPACE) ØØ	
†† 72A	WASHER, TYPE WHEEL FRICTION (REGULAR - .036" THICK)	] For 2" TYPE WHEELS (ØØ)
†† 1536	WASHER, TYPE WHEEL FRICTION (.011" THICK)	
72	WASHER, TYPE WHEEL FRICTION (FOR 7/8" TYPE WHEELS) (ØØ)	

TYPE WHEEL SLEEVE AND STUD PARTS

240A	SLEEVE, LONG,	] For Nos. 127A 930A+, 939A+ TYPE WHEEL HEADS.
	TYPE WHEEL	
241A	SLEEVE, SHORT,	
	TYPE WHEEL	
413A	SLEEVE, LONG,	] For No. 990A+ TYPE WHEEL HEAD.
	TYPE WHEEL	
Ø 241A	SLEEVE, SHORT,	
	TYPE WHEEL	
Ø 75A	SLEEVE, SHORT,	] For Nos. 86A, 1379A, 933A+, 942A+, TYPE WHEEL HEADS.
	TYPE WHEEL	
428A	SLEEVE, LONG,	
	TYPE WHEEL	
241A	SLEEVE, SHORT,	
	TYPE WHEEL	
††	USED ONLY WHEN IT IS FOUND DESIRABLE TO CONDENSE THE MARKING HORIZONTALLY.	
†	STATE LENGTH REQUIRED WHEN ORDERING.	
ØØ	QUANTITY USED DEPENDS ON SET-UP OF COMPLETE HEAD.	
Ø	SLEEVE USED DEPENDS ON SET-UP OF TYPE WHEELS.	

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEEL SLEEVE AND STUD PARTS - CONT'D

507A	SLEEVE, LONG,	}	FOR Nos. 934A+, 943A+ TYPE WHEEL HEADS.	
241A	TYPE WHEEL SLEEVE, SHORT,			
	TYPE WHEEL	}	FOR 935A+ TYPE WHEEL HEAD.	
630A	SLEEVE, LONG,			
	TYPE WHEEL	}	FOR No. 108A TYPE WHEEL HEAD.	
241A	SLEEVE, SHORT,			
	TYPE WHEEL.	}	FOR No. 1448A+ TYPE WHEEL HEAD.	
119A	SLEEVE, LONG,			
	TYPE WHEEL	}	FOR No. 1448A+ TYPE WHEEL HEAD.	
75A	SLEEVE, SHORT,			
	TYPE WHEEL	}	FOR No. 1448A+ TYPE WHEEL HEAD.	
1451	SLEEVE, LONG,			
	TYPE WHEEL	}	FOR No. 1448A+ TYPE WHEEL HEAD.	
241A	SLEEVE, SHORT			
	TYPE WHEEL	}		
SPGL-1785S	SPRING, TYPE WHEEL SLEEVE TENSION (2)			
SL-5371V	SCREW, TENSION SPRING (2)			
239+	STUD, SLEEVE OPERATING (FOR USE WITH Nos. 930A+, AND 939A+ TYPE WHEEL HEADS) - ASSEMBLED WITH 1-482A, 1-239A			
315+	STUD, SLEEVE OPERATING (FOR USE WITH No. 990A+ TYPE WHEEL HEAD) ASSEMBLED WITH 1-482A, 1-239A			
427+	STUD, SLEEVE OPERATING (FOR USE WITH Nos. 933A+ AND 942A+ TYPE WHEEL HEADS) - ASSEMBLED WITH 1-482A, 1-239A			
506+	STUD, SLEEVE OPERATING (FOR USE WITH Nos. 934A+ AND 943A+ TYPE WHEEL HEADS) - ASSEMBLED WITH 1-482A, 1-239A			
631+	STUD, SLEEVE OPERATING (FOR USE WITH 935A+ TYPE WHEEL HEAD) - ASSEMBLED WITH 1-482A, 1-239A			

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEEL SLEEVE AND STUD PARTS - CONT'D

- 1452+ STUD, SLEEVE OPERATING (FOR USE
WITH No. 1448A+ TYPE WHEEL HEAD)
ASSEMBLED WITH 1-482A, 1-239A
- # 482A KEY, OPERATING STUD
- # 239A HEAD, OPERATING STUD
- 825 RUBBER, SLEEVE OPERATING STUD
(USED WITH STUDS Nos. 239+,
315+, 427+, 506+, 631+)
- 977+ STUD, SLEEVE OPERATING (FOR
USE WITH Nos. 86A AND 1379A
TYPE WHEEL HEADS) - ASSEMBLED
WITH 1-482A, 1-970, 1-PL-1694P
- 978+ STUD, SLEEVE OPERATING (FOR
USE WITH No. 108A TYPE WHEEL
HEAD) - ASSEMBLED WITH 1-482A,
1-970, 1-PL-1694P
- 979+ STUD, SLEEVE OPERATING (FOR USE
WITH No. 127A TYPE WHEEL HEAD)
ASSEMBLED WITH 1-482A, 1-970,
1-PL-1694P
- # 482A KEY, STUD OPERATING
- # 970 HEAD, STUD OPERATING
- PL-1694P RIVET, OPERATING STUD HEAD

TYPE WHEEL LEVER PARTS

- | | | |
|-------|---|---|
| 1336+ | LEVER, LONG, TYPE WHEEL
ASSEMBLED WITH 1-SPGL-
2256S | } For
3/16"
AND 7/32"
TYPE ON
2" TYPE
WHEEL.
CONT'D |
| 1337+ | LEVER, SHORT, TYPE WHEEL
ASSEMBLED WITH 1-SPGL-
2256S | |
| 1338+ | LEVER, LONG, TYPE WHEEL
(FOR No. 2 WHEEL) -
ASSEMBLED WITH 1-
SPGL-2256S | |

NOT FURNISHED SEPARATE.

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS - CONT'D

TYPE WHEEL LEVER PARTS - CONT'D

1339+	LEVER, SHORT, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S (†)	FOR 3/16" AND 7/32" TYPE ON 2" TYPE WHEEL.
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")	
1340+	LEVER, LONG, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	
1341+	LEVER, SHORT, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	
1342+	LEVER, LONG, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S (†)	FOR 1/4" TYPE ON 2" TYPE WHEEL.
1343+	LEVER, SHORT, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S	
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")	
1344+	LEVER, LONG, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	FOR 5/16" TYPE ON 2" TYPE WHEEL.
1345+	LEVER, SHORT, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	USED ON TYPE HEADS NOT EQUIPPED WITH PLUNGERS AND SPRINGS.
1346+	LEVER, LONG, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S (†)	
1347+	LEVER, SHORT, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S (†)	CONT'D

† NUMBER USED DEPENDS ON SET UP OF
TYPE WHEEL HEAD.

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEEL LEVER PARTS - CONT'D

SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")	CONT'D FROM PAGE 35.
1348+	LEVER, LONG, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	For 3/8"
1349+	LEVER, SHORT, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	TYPE ON 2" TYPE WHEELS.
1350+	LEVER, LONG, TYPE WHEEL (FOR No. 2 WHEEL) - ASSEMBLED WITH 1-SPGL- 2256S (†)	USED ON TYPE HEADS
1351+	LEVER, SHORT, TYPE WHEEL (FOR No. 2 WHEEL) ASSEMBLED WITH 1-SPGL- 2256S (†)	NOT EQUIPPED WITH PLUNGERS AND SPRINGS
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")	
1352+	LEVER, LONG, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	For 5/32"
1353+	LEVER, MEDIUM, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	TYPE ON 3-7/8"
1354+	LEVER, SHORT, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	TYPE WHEELS.
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")	

† NUMBER USED DEPENDS ON SET UP
OF TYPE WHEEL HEADS.

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEEL LEVER PARTS - CONT'D

1355+	LEVER, LONG, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	] FOR 3/16", 7/32" AND 1/4" TYPE ON 3-7/8" TYPE WHEELS.
1356+	LEVER, MEDIUM, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	
1357+	LEVER, SHORT, TYPE WHEEL ASSEMBLED WITH 1-SPGL- 2256S (†)	
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32") ROD, LEVER SPRING STOP (SEE PAGE 24) PIN, LEVER SUPPORTING (SEE PAGE 38)	

TYPE WHEEL LEVER SEPARATOR WASHER

WL-1337T	WASHER, LEVER SEPARATOR (.0113" THICK) (†)
WL-1098T	WASHER, LEVER SEPARATOR (.036" THICK) (†)
WL-1099T	WASHER, LEVER SEPARATOR (.095" THICK) (†)
☆ WL-1101T	WASHER, LEVER SEPARATOR (.112" THICK) (†)
☆ WL-1102T	WASHER, LEVER SEPARATOR (.156" THICK) (†)
☆ WL-1103T	WASHER, LEVER SEPARATOR (.171" THICK) (†)
WL-1100T	WASHER, LEVER SEPARATOR (.192" THICK) (†)
☆ WL-1104T	WASHER, LEVER SEPARATOR (.270" THICK) (†)

† NUMBER USED DEPENDS ON SET UP
OF TYPE WHEEL HEAD.

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

TYPE WHEEL LEVER SEPARATOR WASHER - CONT'D

- 228 WASHER, LEVER SPACING (FOR
USE WITH HALF SIZE LEVER
ONLY ON $3/16''$ AND $7/32''$
TYPE)
- 228B WASHER, LEVER SPACING (FOR
USE WITH HALF SIZE LEVER
ONLY ON $1/4''$ TYPE)
- 228A WASHER, LEVER SPACING (FOR
MATCH MARK LEVER ONLY)

TYPE WHEEL LEVER SUPPORTING PINS

- PL-3376P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR Nos. 127A,
930A+ AND 939A+ TYPE WHEEL
HEADS)
- PL-3369P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR 990A+,
TYPE WHEEL HEAD)
- PL-3374P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR Nos.
86A, 933A+, 942A+
AND 1379A TYPE WHEEL
HEADS)
- PL-3378P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR Nos.
934A+ AND 943A+ TYPE
WHEEL HEADS)
- PL-3377P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR No.
935A+ TYPE WHEEL HEAD)
- PL-3379P PIN, TYPE WHEEL LEVER
SUPPORTING (FOR No.
108A TYPE WHEEL HEAD)
- 1455 PIN, TYPE WHEEL LEVER
SUPPORTING (FOR No. 1448A+
TYPE WHEEL HEAD)
- SL-5356V SCREW, SUPPORTING PIN SET

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS - CONT'D

HALF-SIZE AND MATCH MARK LEVER PARTS (USED ONLY WITH 2" WHEELS)

225+	LEVER, HALF-SIZE OR MATCH MARK - ASSEMBLED WITH 1- 225A, 1-225B	
225A	BUTTON, LEVER	
225B	HEAD, LEVER BUTTON	
Ø 737	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230A, 1-PL-4711P	For 3/16" AND 7/32" TYPE.
# 230A PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
ØØ 741	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230A, 1-PL-4711P	For 3/16" AND 7/32" TYPE.
# 230A PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
Ø 738	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230B, 1-PL-4711P	For 1/4" TYPE
# 230B PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
ØØ 742	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230B, 1-PL-4711P	For 1/4" TYPE.
# 230B PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	

Ø NUMBERS 737 AND 738 ARE FOR USE WHEN IT IS
NECESSARY TO MOUNT THE ADVANCING PAWL ON
THE LEFT HAND SIDE OF LEVER (225+). PIN
IN THESE PARTS PROJECTS ON THE RIGHT HAND
SIDE OF PAWL.

NOT FURNISHED SEPARATE.
ØØ NUMBERS 741 AND 742 ARE USED WHEN IT IS
NECESSARY TO MOUNT THE ADVANCING PAWL ON
THE RIGHT HAND SIDE OF LEVER (225+). PIN
IN THESE PARTS PROJECT ON THE LEFT HAND
SIDE OF PAWL.

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

HALF-SIZE AND MATCH MARK LEVER PARTS -
CONT'D
(USED ONLY WITH 2" WHEELS)

† 739	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230C, 1-PL-4711P	For 5/16" TYPE.
# 230C PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
†† 743	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230C, 1-PL-4711P	
# 230C PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	For 5/16" TYPE.
† 740	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230D, 1-PL-4711P	
230D PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
†† 744	PAWL, LEVER ADVANCING - ASSEMBLED WITH 1-230D, 1-PL-4711P	For 3/8" TYPE.
# 230D PL-4711P	PAWL, LEVER ADVANCING PIN, ADVANCING PAWL	
SL-5349V	SCREW, ADVANCING PAWL FULCRUM	
NL-79K	NUT, FULCRUM SCREW	

† NUMBERS 739 AND 740 ARE FOR USE WHEN IT IS
NECESSARY TO MOUNT THE ADVANCING PAWL ON
THE LEFT HAND SIDE OF LEVER (225+). PIN
IN THESE PARTS PROJECT ON RIGHT HAND SIDE
OF PAWL.

†† NUMBERS 743 AND 744 ARE FOR USE WHEN IT
IS NECESSARY TO MOUNT THE ADVANCING PAWL
ON THE RIGHT HAND SIDE OF LEVER (225+).
PIN IN THESE PARTS PROJECT ON LEFT HAND
SIDE OF PAWL.

NOT FURNISHED SEPARATE.

SECTION NO. 5 - TYPE WHEELS AND ALLIED PARTS - CONT'D

HALF-SIZE AND MATCH MARK LEVER PARTS - CONT'D (USED ONLY WITH 2" WHEELS)

SPGL-1786S	SPRING, ADVANCING PAWL (TORSION, 19/64" X 3/32")	
SPGL-2057S	SPRING, ADVANCING PAWL (L.H. - FOR REVERSE WHEELS)	
408A	PAWL, HALF-SIZE LEVER LOCKING (FOR 3/16" AND 7/32" TYPE)	] USED ONLY ON HALF- SIZE LEVER.
226A	PAWL, HALF-SIZE LEVER LOCKING (FOR 1/4" TYPE)	
312A	PAWL, HALF-SIZE LEVER LOCKING (FOR 5/16" TYPE)	
523A	PAWL, HALF-SIZE LEVER LOCKING (FOR 3/8" TYPE)	
1566	SCREW, LOCKING PAWL BINDING	
855	LEVER, HALF-SIZE (FOR 3/16" AND 7/32" TYPE) COMPLETE, VIZ: 1- 225+, 1-(737 OR 741), 1-SL-5349V, 1-NL-79K, 1-(SPGL-1786S OR SPGL- 2057S), 1-408A, 1-1566	
852	LEVER, HALF-SIZE (FOR 1/4" TYPE) - COMPLETE, VIZ: 1-225+, 1-(738 OR 742), 1-SL-5349V, 1-NL-79K, 1- (SPGL-1786S OR SPGL-2057S), 1-226A, 1-1566	
853	LEVER, HALF-SIZE (FOR 5/16" TYPE) - COMPLETE, VIZ: 1-225+, 1-(739 OR 743), 1-SL-5349V, 1-NL-79K, 1-(SPGL-1786S OR SPGL- 2057S), 1-312A, 1-1566	

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

HALF-SIZE AND MATCH MARK LEVER PARTS - CONT'D
(USED ONLY WITH 2" WHEELS)

854 LEVER, HALF-SIZE (FOR 3/8"
TYPE) - COMPLETE, VIZ:
1-225+, 1-(740 OR 744),
1-SL-5349V, 1-NL-79K,
1-(SPGL-1786S OR SPGL-2057S)
1-523A, 1-1566

856 LEVER, MATCH MARK (FOR
3/16" OR 7/32" TYPE) -
COMPLETE, VIZ: 1-225+,
1-(737 OR 741), 1-SL-
5349V, 1-NL-79K, 1-
(SPGL-1786S OR SPGL-
2057S)

857 LEVER, MATCH MARK (FOR
1/4" TYPE) - COMPLETE,
VIZ: 1-225+, 1-(738
OR 742), 1-SL-5349V, 1-
NL-79K, 1-(SPGL-1786S OR
SPGL-2057S)

858 LEVER, MATCH MARK (FOR
5/16" TYPE) - COMPLETE,
VIZ: 1-225+, 1-(739 OR
743), 1-SL-5349V, 1-NL-
79K, 1-(SPGL-1786S OR
SPGL-2057S)

859 LEVER, MATCH MARK (FOR
3/8" TYPE) - COMPLETE, VIZ:
1-225+, 1-(740 OR 744), 1-
SL-5349V, 1-NL-79K, 1-
(SPGL-1786S OR SPGL-2057S)

MATCH MARK LEVER PARTS
(FOR 3-7/8" TYPE WHEELS)

1454+ LEVER, MATCH MARK -
ASSEMBLED WITH
1-225A, 1-225B

SECTION NO. 5 - TYPE WHEELS AND ALLIED
PARTS - CONT'D

MATCH MARK LEVER PARTS - CONT'D
(FOR 3-7/8" TYPE WHEELS)

225A	BUTTON, MATCH MARK LEVER
225B	HEAD, LEVER BUTTON
867+	PAWL, MATCH MARK LEVER ADVANCING (FOR 3/16" OR 7/32" TYPE) - ASSEMBLED WITH 1-PL- 4711P
866+	PAWL, MATCH MARK LEVER ADVANCING (FOR 1/4" TYPE) - ASSEMBLED WITH 1-PL-4711P
PL-4711P	PIN, ADVANCING PAWL
SL-5349V	SCREW, ADVANCING PAWL FULCRUM
NL-79K	NUT, FULCRUM SCREW
SPGL-1786S	SPRING, ADVANCING PAWL (TORSION, 19/64" X 3/32")
861	LEVER, MATCH MARK (FOR 3/16" OR 7/32" TYPE) COMPLETE, VIZ: 1-1454+, 1-867+, 1-SL-5349V, 1-NL-79K, 1-SPGL-1786S
860	LEVER, MATCH MARK (FOR 1/4" TYPE) - COMPLETE, VIZ: 1-1454+, 1-866+, 1-SL-5349V, 1-NL-79K, 1-SPGL-1786S

SECTION NO. 6 - ROUND DIE HOLDERS, DIE HEADS AND DIES ☆

ROUND DIE HOLDERS (11 DIES) (FOR USE WITH 2" TYPE WHEELS)

836+	HOLDER, DIE (FOR DIES 1/2" LONG) - ASSEMBLED WITH 1-877, 1-SL-5806V, 10-SL-5805V (Ø)	THESE DIE HOLDERS WILL HOLD 11 DIES WITH FACES UP TO AND INCLUDING 7/16" WIDE.
837+	HOLDER, DIE (FOR DIES 3/4" LONG) - ASSEMBLED WITH 1-877, 1-SL-5806V, 10-SL-5805V (Ø)	
838+	HOLDER, DIE (FOR DIES 7/8" LONG) - ASSEMBLED WITH 1-877, 1-SL-5806V, 10-SL-5805V (Ø)	
839+	HOLDER, DIE (FOR DIES 1-5/8" LONG) - ASSEMBLED WITH 1-877, 1-SL-5806V, 10-SL-5805V (Ø)	
877	SPRING, DIE RETAINING	ENGRAVED TO ORDER.
SL-5806V	SCREW, RETAINING SPRING	
SL-5805V	SCREW, DIE BINDING (10)	
218	DIE (1/2" LONG - FOR USE IN 836+)(Ø)	
219	DIE (3/4" LONG - FOR USE IN 837+)(Ø)	
220	DIE (7/8" LONG - FOR USE IN 838+)(Ø)	
221	DIE (1-5/8" LONG - FOR USE IN 839+)(Ø)	
218A	PIECE, DIE HOLDER FILLING (1/2" LONG - FOR USE IN 836+)(Ø)	
219A	PIECE, DIE HOLDER FILLING (3/4" LONG - FOR USE IN 837+)(Ø)	
220A	PIECE, DIE HOLDER FILLING (1-5/8" LONG - FOR USE IN 839+)(Ø)	
		USE TO FILL IN DIE HOLDER WHEN IT IS NOT USED TO ITS FULL CAPACITY

Ø NUMBER USED DEPENDS ON SET UP OF TYPE WHEEL

USMC^{HEAD}.

-44-

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SECTION NO. 6 - ROUND DIE HOLDERS, DIE HEADS
AND DIES - CONT'D ☆

ROUND DIE HOLDERS (11 DIES) - CONT'D
(FOR USE WITH 2" TYPE WHEELS)

221A	PIECE, DIE HOLDER FILLING 1-5/8" LONG - FOR USE IN 839+) (Ø)	CONT'D FROM PAGE 44.
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ROUND DIE HOLDERS (5 DIES)
(FOR USE WITH 2" TYPE WHEELS)

513+	HOLDER, DIE (FOR DIES 1-1/8" LONG) - ASSEMBLED WITH 1-588, 4- SL-9C11, 1-341 (Ø)	THESE DIE HOLDER WILL HOLD 5 DIES WITH FACES UP TO AND INCLUDING 1" WIDE.
491+	HOLDER, DIE (FOR DIES 1-3/8" LONG) ASSEMBLED WITH 1- 589, 4-SL-9C11, 1-341 (Ø)	
492+	HOLDER, DIE (FOR DIES 1-5/8" LONG) - ASSEMBLED WITH 1-590, 4-SL-9C11, 1-341 (Ø)	
493+	HOLDER, DIE (FOR DIES 2" LONG) - ASSEMBLED WITH 1-591, 4-SL- 9C11, 1-341 (Ø)	
494+	HOLDER, DIE (FOR DIES 2-1/4" LONG) - ASSEMBLED WITH 1-592, 4-SL-9C11, 1-341 (Ø)	
340+	HOLDER, DIE (FOR DIES 6" LONG) ASSEMBLED WITH 1-598, 5-SL- 9C11, 1-341 (Ø)	

Ø NUMBER USED DEPENDS ON SET UP
OF TYPE WHEEL HEAD.

SECTION NO. 6 - ROUND DIE HOLDERS, DIE HEADS
AND DIES - CONT'D ☆

ROUND DIE HOLDERS (5 DIES) - CONT'D
(FOR USE WITH 2" TYPE WHEELS)

# 588	RETAINER, DIE (FOR 513+)
# 589	RETAINER, DIE (FOR 491+)
# 590	RETAINER, DIE (FOR 492+)
# 591	RETAINER, DIE (FOR 493+)
# 592	RETAINER, DIE (FOR 494+)
# 598	RETAINER, DIE (FOR 340+)
SL-9C11	SCREW, RETAINER BINDING (FLAT HD. MACH., #6-32NC2 X 3/8") (†)
# 341	DISC, DIE HOLDER LEVER
SL-9C11	SCREW, DISC BINDING (FLAT HD. MACH., #6-32NC2 X 3/8") (2)
258	DIE (MADE TO ORDER) (Ø) WASHER, DIE HOLDER SPACING (SEE WL-1106T ETC.)

DIE HOLDER LEVERS ☆

1340+	LEVER, LONG, DIE HOLDER - ASSEMBLED WITH 1-SPGL- 2256S (Ø)
1341+	LEVER, SHORT, DIE HOLDER - ASSEMBLED WITH 1-SPGL- 2256S (Ø)
SPGL-2256S	SPRING, LEVER (TORSION, 5/32" X 3/32")

Ø NUMBER USED DEPENDS ON SET UP
OF TYPE WHEEL HEAD.

† 2 USED IN 513+, 491+, 1-492+, 493+,
494+, 3 USED IN 495+, 496+, 497+,
498+, 499+, 340+.

NOT FURNISHED SEPARATE.

SECTION NO. 6 - ROUND DIE HOLDERS, DIE HEADS
AND DIES - CONT'D ☆

DIE HEADS AND DIES ☆

(THESE PARTS CANNOT BE USED IN CONJUNCTION
WITH TYPE WHEELS)

1061A	HEAD, DIE (UNHEATED)
1380A	HEAD, DIE (ELECTRICALLY HEATED)
1060	DIE (MADE TO ORDER FOR EITHER 1061A OR 1380A)
1060A	DIE (MADE TO ORDER FOR EITHER 1061A RO 1380A)
SL-2344V	SCREW, DIE BINDING (2)
WRHL-107H	WRENCH, DIE BINDING SCREW

SECTION NO. 7 - TYPE HOLDER PLATES, ENGRAVED
PLATES AND TYPE

TYPE HOLDER PLATE PARTS
(FOR REMOVABLE TYPE AND DIES)

348	PLATE, TYPE HOLDER	}	FOR TWO LINE WORK. USED
262	LEVER, PLATE		
	LOCKING		WITH TYPE
SL-5357V	SCREW, LEVER		WHEEL HEAD
	HINGE (2)		No. 939A+
SPGL-1781S	SPRING, LOCKING		PRINTS IN FRONT
	LEVER		OF TYPE WHEELS
PL-3370P	PLUNGER, SPRING		ONLY.
451B	PLATE, TYPE	}	FOR TWO LINE WORK. USED
	HOLDER		
453C	LEVER, PLATE		WITH TYPE
	LOCKING		WHEEL HEAD
SL-5357V	SCREW, LEVER		No. 942A+.
	HINGE (2)		PRINTS IN
SPGL-1781S	SPRING, LOCKING		FRONT OF TYPE
	LEVER		WHEELS ONLY.
PL-3370P	PLUNGER, SPRING		
451C	PLATE, TYPE HOLDER	}	FOR TWO LINE WORK. USED
453D	LEVER, PLATE		
	LOCKING		WITH TYPE
SL-5357V	SCREW, LEVER		WHEEL HEAD
	HINGE (2)		No. 943A+.
SPGL-1781S	SPRING, LOCKING		PRINTS IN
	LEVER		FRONT OF TYPE
PL-3370P	PLUNGER, SPRING		WHEELS ONLY.
1367	PLATE, TYPE HOLDER	}	FOR TWO OR THREE LINE
1368	LEVER, PLATE		
	LOCKING		WORK. USED
SL-5357V	SCREW, LEVER		WITH TYPE
	HINGE (2)		WHEEL HEAD
SPGL-1781S	SPRING, LOCKING		No. 939A+.
	LEVER		PRINTS IN FRONT
PL-3370P	PLUNGER,		AND REAR OF
	SPRING		TYPE WHEELS

SECTION NO. 7 - TYPE HOLDER PLATES, ENGRAVED PLATES AND TYPE

TYPE HOLDER PLATE PARTS - CONT'D (FOR REMOVABLE TYPE AND DIES)

1373	PLATE, TYPE	FOR TWO OR THREE
	HOLDER	LINE WORK.
1374	LEVER, PLATE	USED WITH TYPE
	LOCKING	WHEEL HEAD No.
SL-5357V	SCREW, LEVER	942A+. PRINTS
	HINGE (2)	IN FRONT AND
SPGL-1781S	SPRING, LOCKING	REAR OF TYPE
	LEVER	WHEELS.
PL-3370P	PLUNGER, SPRING	
586	PLATE, TYPE	FOR TWO OR
	HOLDER	THREE LINE
587	LEVER, PLATE	WORK. USED
	LOCKING	WITH TYPE
SL-5357V	SCREW, LEVER	WHEEL HEAD No.
	HINGE (2)	943A+. PRINTS
SPGL-1781S	SPRING, LOCKING	IN FRONT AND
	LEVER	REAR OF TYPE
PL-3370P	PLUNGER, SPRING	WHEELS.
991+	PLATE, TYPE	FOR TWO OR
	HOLDER -	THREE LINE WORK.
	ASSEMBLED WITH	USED IN CON-
	1-947, 2-1654,	JUNCTION WITH
	4-SL-5C5, 2-	TYPE WHEEL HEAD
	946, 4-SL-4707V	No. 990A+ FOR
947	LOOP, TYPE HOLDER	WINDOW MARKING
	PLATE	WITH DEEP
1654	INSERT, TYPE HOLDER	ENGRAVED TYPE
	STEEL (2)	ONLY. PRINTS
SL-5C5	SCREW, INSERT (FLAT	IN FRONT AND
	HD. MACH., #3-	REAR OF TYPE
	48NC2 X 3/16") (4)	WHEELS.
946	RETAINER, TYPE (2)	
SL-4707V	SCREW, RETAINER (4)	
992	LEVER, PLATE LOCKING	
SL-5357V	SCREW, LEVER HINGE (2)	
SPGL-1781S	SPRING, LOCKING LEVER	
PL-3370P	PLUNGER, SPRING	

SECTION NO. 7 - TYPE HOLDER PLATES, ENGRAVED
PLATES AND TYPE - CONT'D

TYPE HOLDER PLATE PARTS - CONT'D
(FOR REMOVABLE TYPE AND DIES)

1377	PLATE, TYPE	] FOR TWO LINE WORK ON 3-7/8" TYPE WHEELS ONLY. USE WITH TYPE WHEEL HEAD No. 1379A. PRINTS IN FRONT OF WHEELS.
	HOLDER	
SL-9C11	SCREW, PLATE LOCKING (FLAT HD. MACH., #6- 32NC2 X 3/8") (2)	
1378	PLUNGER, LOCKING SCREW (2)	
SPGL-1790S	SPRING, PLUNGER (2)	

REMOVABLE TYPE AND DIES ☆

452G	TYPE, REMOVABLE, 3/16", 7/32" AND 1/4" GOTHIC Ø	] NOT USED WITH PLATES Nos. 945+ AND 991+
452I	TYPE, REMOVABLE, 3/16", 7/32" AND 1/4" ITALICS Ø	
452S	TYPE, REMOVABLE, 3/16", 7/32" AND 1/4" SCRIPT Ø	
91G	TYPE, REMOVABLE, 3/16" 7/32" AND 1/4" GOTHIC (Ø)	] EXTRA LONG FOR PRINT- ING CLOSE TO TYPE WHEELS. NOT USED WITH PLATES Nos. 945+ & 991+.
91I	TYPE, REMOVABLE, 3/16", 7/32" AND 1/4" ITALICS (Ø)	
91S	TYPE, REMOVABLE, 3/16", 7/32" AND 1/4" SCRIPT (Ø)	
995G	TYPE, REMOVABLE, 3/16" 7/32" AND 1/4" GOTHIC Ø	] USED ONLY WITH PLATE No. 945+
995I	TYPE, REMOVABLE, 3/16" 7/32" AND 1/4" ITALICS Ø	
995S	TYPE, REMOVABLE, 3/16" 7/32" AND 1/4" SCRIPT Ø	

Ø NUMBER USED DEPENDS ON SET UP OF
TYPE WHEEL HEAD.

SECTION NO. 7 - TYPE HOLDER PLATES, ENGRAVED
PLATES AND TYPE - CONT'D

REMOVABLE TYPE AND DIES - CONT'D ☆

996DG	TYPE, REMOVABLE - 3/16", 7/32" AND 1/4" GOTHIC (Ø)	] DEEP ENGRAVED. USED ONLY WITH PLATE No. 991+.
996DI	TYPE, REMOVABLE - 3/16", 7/32" AND 1/4" ITALICS (Ø)	
996DS	TYPE, REMOVABLE - 3/16", 7/32" AND 1/4" SCRIPT (Ø)	
96	DIE, REMOVABLE (USED WITH NOS. 452G, 452I AND 452S) (Ø)	] CAN BE USED IN PLACE OF OR IN CONJUNCTION WITH REMOVABLE TYPE IF DESIRED. NOT USED WITH PLATES Nos. 945+ AND 991+.
96A	DIE, REMOVABLE - (EXTRA LONG - FOR PRINTING CLOSE TO TYPE WHEELS) (USED WITH NOS. 91G, 91I, 91S) (Ø)	

Ø NUMBER USED DEPENDS ON SET UP
OF TYPE WHEEL HEAD.

SECTION NO. 7 - TYPE HOLDER PLATES, ENGRAVED
PLATES AND TYPE - CONT'D

ENGRAVED PLATES ☆

THESE PLATES ARE USED IN PLACE OF PLATES FOR REMOVABLE TYPE AND DIES. THEY ARE ESPECIALLY ENGRAVED TO MEET THE PARTICULAR REQUIREMENTS OF THE CUSTOMER ORDERING THEM AND ARE FURNISHED TO PRINT EITHER IN THE FRONT OR THE REAR OR IN BOTH THE FRONT AND REAR OF TYPE WHEELS. CAN BE FURNISHED WITH REMOVABLE TYPE IN FRONT AND ENGRAVING IN REAR IF REQUIRED.

261	PLATE, ENGRAVED	}	FOR TWO OR THREE LINE WORK. ENGRAVING ONLY. USED WITH TYPE WHEEL HEAD NO. 939A+.	
262	LEVER, PLATE LOCKING			
SL-5357V	SCREW, LEVER HINGE (2)	}		
SPGL-1781S	SPRING, LOCKING LEVER			
PL-3370P	PLUNGER, SPRING	}		
457B	PLATE, ENGRAVED			
453C	LEVER, PLATE LOCKING	}	FOR TWO OR THREE LINE WORK. ENGRAVING ONLY. USED WITH TYPE WHEEL HEAD No. 942A+.	
SL-5357V	SCREW, LEVER HINGE (2)			
SPGL-1781S	SPRING, LOCKING LEVER	}		
PL-3370P	PLUNGER, SPRING			
457C	PLATE, ENGRAVED	}		
453D	LEVER, PLATE LOCKING			
SL-5357V	SCREW, LEVER HINGE (2)	}	FOR TWO OR THREE LINE WORK. ENGRAVING ONLY. USED WITH TYPE WHEEL HEAD No. 943A+.	
SPGL-1781S	SPRING, LOCKING			
PL-3370P	PLUNGER, SPRING	}		

SECTION NO. 8 - MISCELLANEOUS DEVICES

DISAPPEARING GAUGE PARTS ☆

660+ BAR, GAUGE - ASSEMBLED
WITH 2-661, 4-PL-3408P
661 SPRING, GAUGE BAR (2)
PL-3408P RIVET, GAUGE BAR (4)
SL-5399V SCREW, GAUGE BINDING (2)
WL-1098T WASHER, BINDING SCREW (2)
SL-5398V SCREW, GAUGE STOP (2)
PLATE, WORK (SEE 490)
669 PAD, RUBBER (3" X 1-1/4")
662 RETAINER, RUBBER PAD
SL-12A10 SCREW, RETAINER BINDING
(FIL. HD. MACH., #10-32NF2
X 3/8") (2)
663 FOOT, GAUGE DEPRESSING (2)
SL-12A10 SCREW, FOOT BINDING (FIL.
HD. MACH., #10-32NF2
X 3/8") (4)
☆ 667 GAUGE, DISAPPEARING -
COMPLETE, VIZ: 1-660+,
2-SL-5399V, 2-WL-1098T,
2-SL-5398V, 1-669, 1-662,
6-SL-12A10, 2-663

NOT FURNISHED SEPARATE.

SECTION NO. 9 - ELECTRICAL ATTACHMENTS

ELECTRIC HEATING PARTS ☆

TYPE WHEEL HEATING UNIT PARTS

ED-896	UNIT, HEADING (110 VOLTS)
ED-897	UNIT, HEATING (120 VOLTS)
ED-898	UNIT, HEATING (130 VOLTS)
ED-899	UNIT, HEATING (200 VOLTS)
ED-900	UNIT, HEATING (220 VOLTS)
ED-901	UNIT, HEATING (240 VOLTS)
1323	BRACKET, CONNECTOR
SL-2343V	SCREW, BRACKET BINDING (2)
ED-6701	CONNECTOR (UNIT)
ED-3107	LOCKNUT, CONNECTOR
ED-4850	CONDUIT
ED-6703	CONNECTOR (HOUSING END)
ED-3107	LOCKNUT, CONNECTOR

SWITCH AND RHEOSTAT HOUSING PARTS

ED-6433	HOUSING
ED-6434+	COVER, HOUSING - ASSEMBLED WITH 1-ED- 6506, 1-ED-6513, 8- PL-1721P
ED-6506	PLATE, RATING
PL-1721P	PIN, RATING PLATE (4)
ED-6513	PLATE, CAUTION
PL-1721P	PIN, CAUTION PLATE (4)
SL-6844V	EYE BOLT, HOUSING COVER (2)
PL-175P	PIN, EYE BOLT (2)
NL-398K	NUT, EYE BOLT WING (2)
ED-2831	LOCK, HOUSING COVER
SL-5750V	EYE BOLT, LOCK
ED-6488	PLATE, SWITCH
SL-3642V	SCREW, SWITCH PLATE (4)
ED-2561	GUARD, RHEOSTAT
SL-4368V	SCREW, GUARD
ED-6403	PLATE, HOUSING VENTILATING
SL-3940V	SCREW, PLATE (4)

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

ELECTRIC HEATING PARTS - CONT'D ☆

SWITCH AND RHEOSTAT HOUSING PARTS - CONT'D

ED-4256	TERMINAL, GROUND WIRE	
ED-5112	LAMP, PILOT	
ED-5505	RECEPTACLE, PILOT LAMP (110, 120 AND 130 VOLTS)	
ED-5506	RECEPTACLE, PILOT LAMP (200, 220 AND 240 VOLTS)	
SL-1808V	SCREW, RECEPTACLE (2)	
WL-844T	WASHER, SCREW (LEATHER) (2)	
WL-866T	WASHER, SCREW (BRASS) (2)	
ED-3901	CUTOUT	
SL-1808V	SCREW, CUTOUT (2)	
WL-844T	WASHER, CUTOUT SCREW (LEATHER) (2)	
WL-866T	WASHER, CUTOUT SCREW (BRASS) (2)	
ED-3300	NIPPLE, CHASE (2)	
# ED-2652	BLOCK, CONNECTION	
WL-757T	WASHER, BINDING STUD (4)	
NL-855K	NUT, BINDING STUD (8)	
ED-2654	BLOCK, CONNECTION - COMPLETE, VIZ: 1-ED- 2652, 4-WL-757T, 8- NL-855K	
SL-1808V	SCREW, CONNECTION BLOCK (4)	
ED-2569	RHEOSTAT (110, 120 AND 130 VOLTS)	
ED-2570	RHEOSTAT (200, 220 AND 240 VOLTS)	
ED-2580	ARM, RHEOSTAT LEVER	] REPLACEMENT PARTS FOR ED-2569 AND ED-2570.
ED-1401	STUD, LEVER ARM	
ED-2525	GUARD, LEVER ARM	
ED-2581	BRUSH, LEVER	
ED-2528	KNOB, LEVER	
SL-3035V	SCREW, LEVER KNOB	
ED-2579	LEVER, COMPLETE	

NOT FURNISHED SEPARATE.

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

ELECTRIC HEATING PARTS - CONT'D ☆

SWITCH AND RHEOSTAT HOUSING PARTS - CONT'D

SL-1808V SCREW, RHEOSTAT (4)
ED-5475 SWITCH
ED-5549 COVER, SWITCH (REPLACEMENT
FOR ED-5475)
SL-2765V SCREW, SWITCH (2)
ED-4750 FUSE (CARTRIDGE TYPE) (2)
ED-2103+ LEAD (SWITCH TO CUTOUT) (2)
ED-2041+ LEAD (CUTOUT TO CONNECTION
BLOCK) (2)
ED-2041+ LEAD (PILOT LAMP TO
CONNECTION BLOCK) (2)
ED-2028+ CONDUIT, LEAD (RHEOSTAT
TO CONNECTION BLOCK) (2)
☆ 1324 HOUSING, SWITCH AND
RHEOSTAT (110, 120
AND 130 VOLTS) -
COMPLETE, VIZ: 1-ED-
6433, 1-ED-6434+, 2-
SL-6844V, 2-PL-175P,
2-NL-398K, 1-ED-2831,
1-SL-5750V, 1-ED-6488,
4-SL-3642V, 1-ED-2561,
1-SL-4368V, 1-ED-6403,
4-SL-3940V, 1-ED-4256,
1-ED-5112, 1-ED-5505,
12-SL-1808V, 4-WL-844T,
4-WL-866T, 1-ED-3901, 2-
ED-3300, 1-ED-2654, 1-
ED-2569, 1-ED-5475, 2-
SL-2765V, 2-ED-4750,
2-ED-2103+, 4-ED-2041+,
2-ED-2028+,

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

ELECTRICAL HEATING PARTS - CONT'D ☆

SWITCH AND RHEOSTAT HOUSING PARTS - CONT'D

- ☆ 1325 HOUSING, SWITCH AND
RHEOSTAT (200, 220,
AND 240 VOLTS) -
COMPLETE, VIZ: 1-
ED-6433, 1-ED-6434+,
2-SL-6844V, 2-PL-175P,
2-NL-398K, 1-ED-2831,
1-SL-5750V, 1-ED-6488,
4-SL-3642V, 1-ED-2561,
1-SL-4368V, 1-ED-6403,
4-SL-3940V, 1-ED-4256,
1-ED-5112, 1-ED-5506,
12-SL-1808V, 4-WL-844T,
4-WL-866T, 1-ED-3901,
2-ED-3300, 1-ED-2654,
1-ED-2570, 1-ED-5475,
2-SL-2765V, 2-ED-4750,
2-ED-2103+, 4-ED-2041+,
2-ED-2028+
- SL-2268V SCREW, HOUSING (4)
1321 BRACKET, HOUSING
SL-2784V SCREW, BRACKET ADJUSTING (2)
NL-263K CHECKNUT, ADJUSTING SCREW (2)
1322 CLAMP, HOUSING BRACKET (2)
SL-2297V SCREW, BRACKET CLAMP (2)
☆ 1326 ATTACHMENT, ELECTRIC HEATING
(110 VOLTS) - COMPLETE, VIZ:
1-ED-896, 1-1323, 2-SL-2343V,
1-ED-6701, 2-ED-3107, 1-ED-4850,
1-ED-6703, 1-1324, 4-SL-2268V,
1-1321, 2-SL-2784V, 2-NL-263K,
2-1322, 2-SL-2297V

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

ELECTRICAL HEATING PARTS - CONT'D ☆

SWITCH AND RHEOSTAT HOUSING PARTS - CONT'D

- ☆ 1327 ATTACHMENT, ELECTRIC HEATING
(120 VOLTS) - COMPLETE, VIZ:
1-ED-897, 1-1323, 2-SL-2343V,
1-ED-6701, 2-ED-3107, 1-ED-
4850, 1-ED-6703, 1-1324, 4-
SL-2268V, 1-1321, 2-SL-2784V,
2-NL-263K, 2-1322, 2-SL-2297V,
- ☆ 1328 ATTACHMENT, ELECTRIC HEATING
(130 VOLTS) - COMPLETE, VIZ:
1-898, 1-1323, 2-SL-2343V, 1-
ED-6701, 2-ED-3107, 1-ED-4850,
1-ED-6703, 1-1324, 4-SL-2268V,
1-1321, 2-SL-2784V, 2-NL-263K,
2-1322, 2-SL-2297V
- ☆ 1329 ATTACHMENT, ELECTRIC HEATING
(200 VOLTS) - COMPLETE, VIZ:
1-899, 1-1323, 2-SL-2343V,
1-ED-6701, 2-ED-3107, 1-ED-
4850, 1-ED-6703, 1-1325,
4-SL-2268V, 1-1321, 2-SL-2784V
2-NL-263K, 2-1322, 2-SL-2297V
- ☆ 1330 ATTACHMENT, ELECTRIC HEAT
(220 VOLTS) - COMPLETE, VIZ:
1-ED-900, 1-1323, 2-SL-2343V,
1-ED-6701, 2-ED-3107, 1-ED-
4850, 1-ED-6703, 1-1325,
4-SL-2268V, 1-1321, 2-SL-2784V,
2-NL-263K, 2-1322, 2-SL-2297V
- ☆ 1331 ATTACHMENT, ELECTRIC HEAT
(240 VOLTS) - COMPLETE, VIZ:
1-ED-901, 1-1323, 2-SL-2343V,
1-ED-6701, 2-ED-3107, 1-ED-4850,
1-ED-6703, 1-1325, 4-SL-2268V,
1-1321, 2-SL-2784V, 2-NL-263K,
2-1322, 2-SL-2297V,

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

MOTOR DRIVE PARTS ☆ (FOR FLOOR TYPE MACHINE)

THREE-PHASE, ALTERNATING CURRENT, 60 CYCLES,
220 VOLTS.

SINGLE-PHASE, ALTERNATING CURRENT, 60 CYCLES,
115 AND 230 VOLTS.

DIRECT CURRENT, 115 AND 230 VOLTS.

MOTOR (TO ORDER - SPECIFY
RATING PLATE READING WHEN
ORDERING.)

- † ED-4250 TERMINAL (3)
† SL-9D7 SCREW, TERMINAL (RO. HD.
MACH., #6-32NC2 X 1/4") (3)
† NL-9M9 NUT, TERMINAL SCREW (HEX.,
#6-32NC2 X 7/64") (3)

GROUP OF COMMON PARTS

- SL-5J7 SCREW, MOTOR (HEX. HD. CAP
5/16"-18NC2 X 3/4") (4)
WL-7057T WASHER, MOTOR SCREW (4)
183+ PULLEY, MOTOR (REGULAR) -
ASSEMBLED WITH 1-SL-1871V
SL-1871V SCREW, PULLEY SET
☆ 183A+ PULLEY, MOTOR (5/8" BORE) -
ASSEMBLED WITH 1-SL-1871V
SL-1871V SCREW, PULLEY SET
802 BELT, MOTOR DRIVING
984A PLATE, MOTOR
SL-1069V SCREW, MOTOR PLATE (2)
ED-5525 SWITCH
SL-12D14 SCREW, SWITCH (#10 RO.
HD. MACH., #10-32NC2 X
1/2") (3)
1622 BRACKET, SWITCH
SL-6707V SCREW, BRACKET (2)

† REPLACEMENT PARTS FOR THREE-PHASE MOTOR.

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

MOTOR DRIVE PARTS - CONT'D ☆
(FOR FLOOR TYPE MACHINE)

GROUP OF COMMON PARTS - CONT'D

ED-3079 CONDUIT, LEAD (SWITCH TO
MOTOR)
ED-6707 CONNECTOR, 1/2"-45°
ED-6706 CONNECTOR, 1/2"-90°
ED-3107 LOCKNUT, 1/2" (2)
ED-4256 TERMINAL, GROUND WIRE

PECULIAR PARTS

ED-1274 HEATER (3 PHASE, 220
VOLTS) (2)
ED-1255 HEATER (1 PHASE, 115
VOLTS) (2)
ED-1272 HEATER (1 PHASE, 230
VOLTS) (2)
ED-1259 HEATER (DIRECT CURRENT,
115 VOLTS) (2)
ED-1256 HEATER (DIRECT CURRENT,
230 VOLTS) (2)
ED-W2-N12 CABLE, LEAD (SWITCH TO
MOTOR - 3 PHASE)
ED-W2-L12 CABLE, LEAD (SWITCH TO
MOTOR - 2 PHASE AND
DIRECT CURRENT)
☆ 1623 MOTOR DRIVE ATTACHMENT,
THREE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 220
VOLTS - COMPLETE, VIZ:
(1) GROUP OF COMMON PARTS,
2-ED-1274, 1-ED-W2-N12
☆ 1624 MOTOR DRIVE ATTACHMENT,
SINGLE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 115 VOLTS,
COMPLETE, VIZ: (1) GROUP OF
COMMON PARTS, 2-ED-1255, 1-
ED-W2-L12

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

MOTOR DRIVE PARTS - CONT'D ★ (FOR FLOOR TYPE MACHINE)

- ★ 1625 MOTOR DRIVE ATTACHMENT,
SINGLE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 230
VOLTS, COMPLETE, VIZ:
(1) GROUP OF COMMON PARTS,
2-ED-1272, 1-ED-W2-L12
- ★ 1626 MOTOR DRIVE ATTACHMENT,
DIRECT CURRENT, 115 VOLTS,
COMPLETE, VIZ: (1) GROUP
OF COMMON PARTS, 2-ED-1259,
1-ED-W2-L12
- ★ 1627 MOTOR DRIVE ATTACHMENT,
DIRECT CURRENT, 230 VOLTS,
COMPLETE, VIZ: (1) GROUP
OF COMMON PARTS, 2-ED-1256,
1-ED-W2-L12

MOTOR DRIVE PARTS ★ (FOR BENCH TYPE MACHINE)

THREE-PHASE, ALTERNATING CURRENT, 60
CYCLES, 220 VOLTS.
SINGLE-PHASE, ALTERNATING CURRENT, 60
CYCLES, 115 AND 230 VOLTS.
DIRECT CURRENT, 115 AND 230 VOLTS.

- MOTOR (TO ORDER SPECIFY
PLATE READING WHEN ORDERING)
- † ED-4250 TERMINAL (3)
- † SL-9D7 SCREW, TERMINAL (RO. HD. MACH.,
#6-32NC2 X 1/4") (3)
- † NL-9M9 NUT, TERMINAL SCREW (HEX.,
#6-32NC2 X 5/16") (3)

† REPLACEMENT PARTS FOR THREE-
PHASE MOTORS.

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

MOTOR DRIVE PARTS - CONT'D ☆
(FOR BENCH TYPE MACHINE)

GROUP OF COMMON PARTS

SL-13F17	SCREW, MOTOR (RO. HD. WOOD, #14 X 1-1/4") (4)
WL-1145T	WASHER, SCREW (4)
183+	PULLEY, MOTOR (REGULAR) - ASSEMBLED WITH 1-SL-1871V
☆ 183A+	PULLEY, MOTOR (5/8" BORE) - ASSEMBLED WITH 1-SL-1871V
SL-1871V	SCREW, PULLEY SET
802	BELT, DRIVING
ED-5525	SWITCH
SL-9V9	BOLT, SWITCH (RO. HD. STOVE 1/4"-20NC2 X 3/4") (4)
WL-425T	WASHER, SWITCH BOLT (8)
UT-285	BRACKET, SWITCH
SL-1511V	SCREW, BRACKET (3)
WL-7057T	WASHER, BRACKET SCREW (3)
ED-3028	CONDUIT, LEAD (SWITCH TO MOTOR)
ED-6706	CONNECTOR, 1/2"-90° (2)
ED-3107	LOCKNUT, 1/2" (2)
ED-4256	TERMINAL, GROUND WIRE

PECULIAR PARTS

ED-1274	HEATER (3 PHASE, 220 VOLTS) (2)
ED-1255	HEATER (1 PHASE, 115 VOLTS) (2)
ED-1272	HEATER (1 PHASE, 230 VOLTS) (2)
ED-1259	HEATER (DIRECT CURRENT, 115 VOLTS) (2)
ED-1256	HEATER (DIRECT CURRENT, 230 VOLTS) (2)

SECTION NO. 9 - ELECTRICAL ATTACHMENTS - CONT'D

MOTOR DRIVE PARTS - CONT'D ☆ (FOR BENCH TYPE MACHINE)

- | | |
|-----------|--|
| ED-W2-N14 | CABLE, LEAD (SWITCH TO
MOTOR - 3 PHASE) |
| ED-W2-L14 | CABLE, LEAD (SWITCH TO
MOTOR - 2 PHASE AND
DIRECT CURRENT) |
| 1674 | MOTOR DRIVE ATTACHMENT,
THREE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 220
VOLTS, COMPLETE, VIZ: (1)
GROUP OF COMMON PARTS
2-ED-1274, 1-ED-W2-N14 |
| 1675 | MOTOR DRIVE ATTACHMENT,
SINGLE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 115
VOLTS, COMPLETE, VIZ:
(1) GROUP OF COMMON PARTS
2-ED-1255, 1-ED-W2-L14 |
| 1676 | MOTOR DRIVE ATTACHMENT,
SINGLE-PHASE, ALTERNATING
CURRENT, 60 CYCLES, 230
VOLTS, COMPLETE, VIZ:
(1) GROUP OF COMMON PARTS,
2-ED-1272, 1-ED-W2-L14 |
| 1677 | MOTOR DRIVE ATTACHMENT,
DIRECT CURRENT, 115 VOLTS,
COMPLETE, VIZ: (1) GROUP OF
COMMON PARTS, 2-ED-1259,
1-ED-W2-L14 |
| 1678 | MOTOR DRIVE ATTACHMENT,
DIRECT CURRENT, 230
VOLTS, COMPLETE, VIZ:
(1) GROUP OF COMMON
PARTS, 2-ED-1256,
1-ED-W2-L14 |

COLLECTIVE NUMBERS

- Ø 949 HEAD, TYPE WHEEL No. 930A+ -
COMPLETE
- Ø 952 HEAD, TYPE WHEEL No. 933A+ -
COMPLETE
- Ø 953 HEAD, TYPE WHEEL No. 934A+ -
COMPLETE
- Ø 954 HEAD, TYPE WHEEL No. 935A+ -
COMPLETE
- Ø 955 HEAD, TYPE WHEEL No. 939A+ -
COMPLETE
- Ø 958 HEAD, TYPE WHEEL No. 942A+ -
COMPLETE
- Ø 959 HEAD, TYPE WHEEL No. 943A+ -
COMPLETE
- Ø 998 HEAD, TYPE WHEEL No. 990A+ -
COMPLETE
- Ø 1456 HEAD, TYPE WHEEL No. 1448A+ -
COMPLETE
- 983 COLLECTIVE NUMBER COVERING
NECESSARY PARTS TO CHANGE
A BENCH MACHINE TO A FLOOR
TYPE, FACTORY DRIVE.
- 1277 COLLECTIVE NUMBER COVERING
NECESSARY PARTS TO APPLY
THE CLUTCH TYPE AUTOMATIC
SINGLE FEED WORK SUPPORT
FOR TAG MARKING TO OUTSTANDING
MACHINES.
- 1630 COLLECTIVE NUMBER COVERING
NECESSARY PARTS TO APPLY
PL-4967P TREADLE PIN TO
OUTSTANDING MACHINES.

Ø THESE NUMBERS DO NOT INCLUDE
TYPE WHEELS, TYPE WHEEL LEVERS,
TYPE WHEEL WASHERS, TYPE WHEEL
LEVER WASHERS, TYPE WHEEL LEVER
SPRINGS AND TYPE WHEEL LEVER PLUNGERS.

THE INDEX ON THE FOLLOWING PAGES COVER
IN NUMERICAL ORDER BOTH ACTIVE AND SUPERSEDED
PARTS. PART NUMBERS APPEARING IN THE INDEX
BEARING NO NOTATIONS, AND AGAINST WHICH NO
PAGE NUMBERS ARE SHOWN, ARE SUPERSEDED PARTS
FURNISHED ON ORDER.

THE FOLLOWING IS A KEY TO VARIOUS SYMBOLS
FREQUENTLY USED IN CONJUNCTION WITH INDEX.

B.B. - BLUE BULLETIN

C.N. - COMPLETE OR COLLECTIVE NUMBER.
C.T. - CONSULT TEXT BEFORE ORDERING.
E.H. - ELECTRIC HEAT ATTACHMENT.
M.D. - MOTOR DRIVE ATTACHMENT.
N.F.S. - NOT FURNISHED SEPARATE.
S.N. - SERIAL NUMBER PART.
Y.B. - YELLOW BULLETIN.
S.F.P. - SEMI FINISHED PART.
FINISHED BY ROADMAN
WHEN ASSEMBLING.

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
1		NL-9M9	59,61
USE 1A		SL-9C11	46,50
1A (S.N.)	3	SL-9C15	20
ED-W2-L12	60	SL-9D7	59,61
ED-W2-N12	60	SL-9V9	62
ED-W2-L14	63	SL-9W29	3
ED-W2-N14	63	10	
4+	3	USE SL-4194V	
5	4	11	
SL-5C5	49	USE 640	
SL-5D11	21	SL-11A19	13
SL-5J7	25,59	12	
6		USE 26	
USE SL-5323V		SL-12A10	53
7+	3	SL-12A18	22
7A (N.F.S.)	3	SL-12C14	14,17
USE 7+		SL-12D14	4,59
7B (N.F.S.)	3	13	
USE 7+		USE NL-68K	
SL-7L5	5,6	CZR13	8

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
SL-13F17	62	31	
		USE 889	
SL-13P17	6	32	6
14	4	33	6
15		34	
USE SL-5347V		USE SL-5339V	
SL-15J17	3	35	
17		USE SL-5335V	
USE SL-6133V		36	
17-1/2		USE NL-65K	
USE SL-6132V		37	7
19		37A	7
USE SL-5340V		38	
20		USE SL-4172V	
USE NL-715K		NL-38K	7,13,20
22		39	
USE SL-5342V		USE SPGL-1775S	
26	5	40	7,13
27		41	
USE NL-777K		USE NL-38K	
28		41A	
USE SPGL-1780S		USE NL-54K	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
44		72A	32
Use SL-5337V		75A	32,33
45		76	
Use NL-56K		Use SL-11A19	
47		76A	
Use SL-5335V		Use SL-5371V	
51		79+	16,18
Use SL-5335V		NL-79K	40,43
53		NL-81K	16,19
Use SL-5333V		84	
NL-54K	4,7,13,20	86	
55		Use 86A	
Use SPGL-1777S		86A	23,25
56		87	
Use SL-5353V		Use 1-691, 1-	
NL-56K	7,13,15	722, 1-265, 1-	
	16,17,20	SL-5367V, 1-	
60		WL-763T, 1-1733,	
Use SL-5J7		1-245, 1-1736,	
NL-65K	7,8,13,15	2-SL-1830V, 1-	
	16,17,18,20	SL-5330V	
NL-68K	13,16,19	88	
72	32	Use WL-1099T	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
91G	50	WRHL-107H	47
91I	50	108	
91S	50	USE 108A	
NL-91K	21	108A	23,25
CL-92J	6	109G	31
93		110G	31
USE PVM-134		117	
94		USE PL-3379P	
USE SL-1081V		119A	33
96	51	121A	
96A	51	USE 1-691,	
100	7	1-722, 1-265,	
101	8	1-SL-5367V, 1-	
104+		WL-763T, 1-1733,	
105	8	1-245, 1-1736, 2-	
106	9	SL-1830V, 1-SL-	
107H		5330V	
USE FR-Y967		122	
107S		123+	
USE FR-Y968		USE 1354+	
		123A+	
		USE 1354+	
		124+	
		USE 1353+	

USMC MARKING MACHINE - MODEL A
(SYMBOL. HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
124A+		1411	
USE 1353+		141S	
125+		142G	
USE 1352+		1421	
125A+		142S	
USE 1352+		143G	
127		1431	
USE 127A		143S	
127A	23,25	144G	
131G	31	1441	
132G	31	144S	
134		145G	
USE PL-3370P		1451	
PVM-134	5	145S	
135		148	13
USE SPGL-1790S		149	17
136	7	PL-175P	54
138+			
USE 502A+			
140	16,17,18		
141G			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
183+	59,62	198A	5,6
183A+	59,62	199A	6
184 USE SL-1871V		199AB USE PL-3364P	
185 (S.N.)	3	199B USE SL-2823V	
186	3	200	
186A	3	USE 1487+	
189 USE SL-5355V		201	8
191A USE 1630		202	8
192 USE SL-7L5		203	8
193 USE 194		204+	8
193A USE PL-4389P		204A (N.F.S.) USE 204+	8
194	5	205	8
195 USE SL-9W29		206+	9
197 USE WL-425T		206A (N.F.S.) USE 206+	9
		207H USE FR-Y977	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
207S USE FR-Y978		211DS	29
208 USE 1-930, 2- SL-5J7		211G	28
		211I	28
209DG	28	211S	29
209DI	28	212DG	28
209DS	29	212DI	28
209G	28	212DS	29
209I	28	212G	28
209S	29	212I	28
210DG	28	212S	29
210DI	28	213DG	28
210DS	29	213DI	28
210G	28	213DS	29
210I	28	213G	28
210S	29	213I	28
211DG	28	213S	29
211DI	28	214 USE 836+	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
215 USE 837+		223A+ USE 1340+	
216 USE 838+		224 USE 1341+	
217 USE 839+		224A+ USE 1341+	
218	44	225+	39
218A	44	225A	39,43
219	44	225B	39,43
219A	44	226A	41
220	44	227 USE SL-1566V	
220A	44	228	38
221	44	228A	38
221A	45	228B	38
222 USE SL-9C11		229 USE 1342+ OR 1343+ AS REQUIRED.	
222B USE SL-5805V		229A+ USE 1342+ OR 1343+ AS REQUIRED.	
223 USE SL-1340V			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
230A (N.F.S.) USE 737 OR 741 AS REQUIRED.	39	233 USE WL-1100T	
230B (N.F.S.) USE 738 OR 742 AS REQUIRED.	39	233A USE WL-1101T	
230C (N.F.S.) USE 739 OR 743 AS REQUIRED.	40	233B USE WL-1102T	
230D (N.F.S.) USE 740 OR 744 AS REQUIRED.	40	233C USE WL-1103T	
230E USE SL-5349V		233D USE WL-1104T	
230F USE NL-79K		234 USE WL-1472T	
230G USE SPGL-1786S		234A USE WL-1473T	
230H USE PL-4711P		234B USE WL-1474T	
231 USE SL-5C5		235 USE PL-3376P	
232 USE WL-1098T		236 USE SL-5356V	
WL-232T	16	237	
		238 USE SPGL-1784S	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
239+	33	250 USE SL-5330V	
239A (N.F.S.) USE 239+, 315+, 427+, 506+, 631+, OR 1452+ AS REQUIRED.	34	251	15
		252	15
240A	32	253	15
241A	32, 33	254	15
244 USE SL-5356V		255	15
245	15, 16, 18, 19	256	15
245A USE 245		257 USE SL-12C14	
245B	19	258 (C.T.)	46
245C	19	260 USE 939A+	
245D USE 245		261	52
246	16	262	48, 52
247 USE SL-5365V		263+	10
248	16	263A (N.F.S.) USE 263+	10
249	15, 16, 18	NL-263K	57
		264	15, 16, 18

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
265	17,19	302A	
266	14,17	USE 502A+	
267	14,17	303H	
268	14	USE FR-Y971	
PL-268P	5	303S	
269	14,17	USE FR-Y972	
270	14,17	304	
274	15	USE 952	
274A	15	305DG	29
UT-285	62	305DI	29
291A	21	305G	29
292		305I	29
USE NL-68K		306DG	29
293	21	306DI	29
298		306G	29
USE SL-9D7		306I	29
300		307DG	29
USE 500		307DI	29
302		307G	29
USE 502		307I	29

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
308DG	29	313	
308DI	29	USE 1346+	
308D	29	313A+	
308I	29	USE 1346+	
309DG	29	314	
309DI	29	USE PL-3369P	
309G	29	315+	33
309I	29	321	
310		USE SL-5367V	
USE 1344+		332	
310A+		USE SL-12A10	
USE 1344+		340+	45
311		341 (N.F.S.)	46
USE 1345+		USE 340+, 491+, 492+, 493+, 494+, 495+, 496+, 497+, 498+, 499+ OR 513+ AS REQUIRED.	
311A+		342+	
USE 1345+		USE 977+	
WRHL-311H	8	348	48
312A	41	350	
WRHL-312H	8	USE 952	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
352+		396G	30
353A		398	
357+ USE 502+		NL-398K	54
357A (N.F.S.) USE 392+	9	400 USE 952	
358H USE FR-Y971		401DG	27
358S USE FR-Y972		401DI	27
362	20	401DS	28
363 USE 363A		401G	27
363A	20	401I	27
385	4	401S	28
392+	9	402DG	27
393H USE FR-Y969		402DI	27
393S USE FR-Y970		402DS	28
395G	30	402G	27
		402I	27
		402S	28
		403DG	27

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
403DI	27	406	
403DS	28	USE 1336+	
403G	27	406A+	
403I	27	USE 1336+	
403S	28	407	
404DG	27	USE 1337+	
404DI	27	407A+	
404DS	28	USE 1337+	
404G	27	408A	41
404I	27	411	
404S	28	USE 1338+ OR	
405DG	27	1339+ AS REQUIRED.	
405DI	27	411A+	
405DS	28	USE 1338+ OR	
405G	27	1339+ AS REQUIRED.	
405I	27	413A	32
405S	28	415+	
RL-405G	21	417	
		USE 1-149, 1-265,	
		1-487, 1-SL-5367V,	
		4-SL-12C14, 1-WL-	
		763T	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
417A USE 1-149, 1- 265, 1-487, 1-SL-5367V, 4-SL-12C14, 1-WL-763T		430C USE 502A+	
422 USE SL-664V		431H USE FR-Y973	
423		431S USE FR-Y974	
424+		445 USE WL-1001T	
PL-424P	16,19	450A USE 958	
425 USE 933A+		450B USE 958	
WL-425T	3,21,62	450C USE 942A+	
426 USE PL-3374P		451A	
427+	33	451B	48
428A	32	451C	48
430+		452G	50
USE 502+		452I	50
430A+		452S	50
USE 502A+		453A	
430B USE 502+		453B	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
453C	48,52	462	
453D	48,52	USE SL-5326V	
454		464	14
USE SL-5357V		465	13
455		465A	
USE SPGL-1781S		466	
456		USE SPGL-1791S	
USE PL-3370P		467	
457		USE SL-4194V	
457A		468	
457B	52	USE PL-3366P	
457C	52	469	
458		USE SL-5372V	
USE 1-458A, 1-40,		470	
1-NL-54K, 1-NL-		USE 1491	
38K		471	
458A	13	USE 1480	
459		472	
460		USE SL-5394V	
USE SPGL-1779S		476+	
461	13	USE 502A+	
		476A	
		USE 502A+	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
477AH USE FR-Y984		477GH USE FR-Y995	
477AS USE FR-Y985		477GS USE FR-Y996	
477BH USE FR-Y983		477HH USE FR-Y995	
477BS USE FR-Y984		477HS USE FR-Y996	
477CH USE FR-Y985		477IH USE FR-Y995	
477CS USE FR-Y986		477IS USE FR-Y996	
477DH USE FR-Y987		477JH USE FR-Y997	
477DS USE FR-Y988		477JS USE FR-Y998	
477EH USE FR-Y989		482+	
477ES USE FR-Y990		482A (N.F.S.) USE 239+, 315+, 427+, 506+, 631+, 977+, 978+, 979+, OR 1452+ AS REQUIRED.	34
477FH USE FR-Y991			
477FS USE FR-Y992		486	13,17

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
487	17	502C (N.F.S.) USE 502A+	9
488	14, 17	503H USE FR-Y975	
489	14, 17	503S USE FR-Y976	
490	14	504 USE 934A+	
491+	45	504A USE 943A+	
492+	45	505 USE PL-3378P	
493+	45	506+	33
494+	45	507A	33
495+		509	
496+		510 USE 245	
497+		513+	45
498+		516G	30
499+		517G	30
500	8	518G	30
501	8		
502+	9		
502A+	9		
502B (N.F.S.) USE 502+	9		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
519G	30	560G	30
520 USE 274A		561G	30
520G	30	570	4
521 USE 1348+		571DG	26
521A+ USE 1348+		571DI	26
522 USE 1349+		571DS	26
522A+ USE 1349+		571G	26
523A	41	571I	26
524 USE 1350+ OR 1351+ AS REQUIRED.		571S	26
524A+ USE 1350+ OR 1351+ AS REQUIRED.		572DG	26
557G	30	572DI	26
558G	30	572DS	26
559G	30	572G	26
		572I	26
		572S	26
		573DG	26
		573DI	26
		573DS	27

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
573G	26	586	49
573I	26	587	49
573S	27	588 (N.F.S.) USE 513+	46
574DG	26	589 (N.F.S.) USE 491+	46
574DI	26	590 (N.F.S.) USE 492+	46
574DS	27	591 (N.F.S.) USE 493+	46
574G	26	592 (N.F.S.) USE 494+	46
574I	26	593 USE 495+	
574S	27	594 USE 496+	
575DG	26	595 USE 497+	
575DI	26	596 USE 498+	
575DS	27	597 USE 499+	
575G	26		
575I	26		
575S	27		
577	15,16,18		
578	15,16,18		
579	16,17,18		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
598 (N.F.S.)	46	613	
Use 340+		Use RL-405G	
600		614	
Use 1277		Use SL-5369V	
600A		615	
Use 1277		624	
601		Use 1277	
Use SL-5360V		†625	
601A		626+	
Use WL-232T		629	
605	20	Use 935A+	
606	20	630A	33
607		631+	33
Use SL-5341V		632	
608		Use PL-3377P	
Use 1277		634A	
609		Use 1277	
Use WL-1111T		636	15
610		637	15,16,18
Use WL-1110T		638+	9
612	20		

† ORDER MUST SPECIFY THE NUMBER OF TEETH.

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
638A (N.F.S.) USE 638+	9	648 USE SL-5346V	
639H USE FR-Y981		649 USE SDL- 654Y	
639S USE FR-Y982		650	5
639CH USE FR-Y979		650A USE 650	
639CS USE FR-Y980		651	4
640	4	654	4
641	4	SDL-654Y	4
641A	5	658 USE SL-5327V	
642	4	660+	53
643+	4	661 (N.F.S.) USE 660+	53
644	4	662	53
645A	4	663	53
646	5	667 (C.N.)	53
647 USE SPGL-2033S		669	53

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
683+		NL-715K	4,5,6,8
Use 502A+			20,21
687	16,18	722	17,19
688	16,18	SL-727V	6
691	17,18	728+	
691A	18	Use 1357+	
691B	18	728A+	
691C	18	Use 1357+	
693	21	729+	
694+		Use 1356+	
Use SL-5362V		729A+	
715+	10	Use 1356+	
715A (N.F.S.)	9	730+	
Use 1447+		Use 1355+	
715AH		733	14
Use FR-Y993		734	14
715AS		735	14
Use FR-Y994		736	13,14
715B (N.F.S.)	10	737	39
Use 715+			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
738	39	794 (C.N.) USE 959	
739	40	795 (C.N.) USE 958	
740	40	796 (C.N.) USE 958	
741	39	797 (C.N.) USE 958	
742	39	798 (C.N.) USE 959	
743	40	799 (C.N.) USE 952	
744	40	800 USE SAF-6110	
WL-757T	55	801 USE USMC SCREWDRIVER, 5"	
WL-763T	13,15,16,17 18,19,20	802	59,62
NL-777K	5,7	803 USE 1731	
780 (C.N.) USE 954		808 USE SL-13P15	
784 (C.N.) USE 952		814 USE WRHL-312H	
788 (C.N.) USE 949			
789 (C.N.) USE 952			
792 (C.N.) USE 953			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
815		858 (C.N.)	42
USE WRHL-315H		859 (C.N.)	42
822+		860 (C.N.)	43
824		861 (C.N.)	43
USE CZR13			
SL-824V	6	865+	
		USE 1454+	
825	34	866+	43
836+	44	WL-866T	55
837+	44	867+	43
838+	44	868G	30
839+	44	869G	30
WL-844T	55	870G	31
852 (C.N.)	41	871G	31
853 (C.N.)	41	872G	31
854 (C.N.)	42	873G	31
855 (C.N.)	41	874	4
NL-855K	55	875	4
856 (C.N.)	42	876+	
857 (C.N.)	42	USE 1277	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
877	44	ED-897	54
NL-879K	21	ED-898	54
880 (C.N.) USE 836+		ED-899	54
881 (C.N.) USE 837+		ED-900	54
882 (C.N.) USE 838+		ED-901	54
883 (C.N.) USE 839+		911 USE SPGL-2256S	
885 (C.N.) USE 1277		912+ USE 1336+	
887	3	913+ USE 1337+	
888	6	914+ USE 1338+	
889	6	915+ USE 1340+	
891	6	916+ USE 1341+	
892	6	917+ USE 1342+	
893	6	918+ USE 1344+	
NL-893K	21		
ED-896	54		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
919+		930+	
USE 1345+		USE 1-930A+, 2-SL-5J7	
920+		930A+	23,24
USE 1346+			
921+		931+	
USE 1348+		USE 952	
922+		932+	
USE 1349+		USE 952	
923+		933+	
USE 1350+		USE 1-933A+, 2-SL-5J7	
924+		933A+	23,24
USE 1352+			
925+		934+	
USE 1353+		USE 1-934A+, 2-SL-5J7	
926+		934A+	23,24
USE 1354+			
927+		935+	
USE 1355+		USE 935A+	
928+		935A+	23,24
USE 1356+			
929+		939+	
USE 1357+		USE 1-939A+, 2-SL-5J7	

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
939A+	23,24	948 USE 1-990A+, 1-991+, 1-992, (†)-996	
941+ USE 958		949 (C.N.)	64
942+ USE 1-942A+, 2-SL-5J7		950 (C.N.) USE 952	
942A+	23,24	951 (C.N.) USE 952	
943+ USE 1-943A+, 2-SL-5J7		952 (C.N.)	64
943A+	23,24	953 (C.N.)	64
944+ USE 1-990A+, 1-991+, 1-992, (†)-996		954 (C.N.)	64
945+ USE 1-990A+, 1-991+, 1-992, (†)-996		955 (C.N.)	64
946	49	956 (C.N.) USE 958	
947	49	957 (C.N.) USE 958	
		958 (C.N.)	64
		959 (C.N.)	64

† QUANTITY REQUIRED DEPENDS ON CUSTOMERS' REQUIREMENTS. CUSTOMER MUST SPECIFY STYLE OF ENGRAVING FOR THESE TYPE PIECES.

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
966+		FR-Y976	11
USE 1339+		977+	34
967+		FR-Y977	11
USE 1343+		978+	34
FR-Y967	11	FR-Y978	11
968+		979+	34
USE 1347+		FR-Y979	11
FR-Y968	11	FR-Y980	11
969+		981+	9
USE 1351+		981A (N.F.S.)	9
FR-Y969	11	USE 981+	
970 (N.F.S.)	34	FR-Y981	11
USE 977+, 978+		982+	
OR 979+ AS		USE 502+	
REQUIRED.		FR-Y982	11
FR-Y970	11	982A	
FR-Y971	11	USE 502+	
FR-Y972	11	983 (C.N.)	64
FR-Y973	11	FR-Y983	11
FR-Y974	11		
FR-Y975	11		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
984		FR-Y990	11
USE 984A		990A+	23,24
FR-Y984	11	991+	49
984A	59	FR-Y991	11
985 (M.D.)		992	49
USE 1623		FR-Y992	12
FR-Y985	11	FR-Y993	12
986 (M.D.)		FR-Y994	12
USE 1624		995G	50
FR-Y986	11	995I	50
987 (M.D.)		995S	50
USE 1625		FR-Y995	12
FR-Y987	11	996DG	51
988 (M.D.)		996DI	51
USE 1626		996DS	51
FR-Y988	11	996G	
989		996I	
USE 1627		996S	
FR-Y989	11		
990+			
USE 1-990A+, 2-SL-5J7			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
FR-Y996	12	1058A (N.F.S.) Use 1058+	10
997 (C.N.)		1060	47
FR-Y997	12	1060A	47
998 (C.N.)	64	1061 Use 1061A	
FR-Y998	12	FR-Y1061	11
FR-Y999	12	1061A	47
FR-Y1000	12	FR-Y1062	11
WL-1001T	5	FR-Y1063	11
1005	21	FR-Y1064	11
1006	21	FR-Y1065	11
1007 Use 1277		FR-Y1066	11
1008 Use 1277		SL-1069V	59
WL-1017T	20	1070H Use FR-Y999	
1057+	10	1070S Use FR-Y1000	
1057A (N.F.S.) Use 1057+	10	1071H Use FR-Y997	
1058+	10		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
1071S USE FR-Y998		WL-1111T	20
SL-1081V	5	1140+ USE 1058+	
WL-1098T	37,53	1140A (N.F.S.) USE 1058+	
WL-1099T	37	WL-1145T	62
WL-1100T	37	PL-1156P	24
WL-1101T	37	1158+	10
WL-1102T	37	1158A (N.F.S.) USE 1158+	10
WL-1103T	37	1162	32
WL-1104T	37	1185H USE FR-Y969	
WL-1106T	31	1185S USE FR-Y970	
1107+ USE 638+		1233	20
WL-1107T	31	1234	6
WL-1108T	31	SPGL-1234S	21
WL-1110T	20	1235	6
1111 USE FR-Y995		ED-1255	60,62
1111S USE FR-Y996			

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
ED-1256	60, 62	1336+	34
ED-1259	60, 62	1337+	34
ED-1272	60, 62	WL-1337T	37
ED-1274	60, 62	1338+	34
1277 (C.N.)	64	1339+	35
1318		1340+	35, 46
1319		1341+	35, 46
1321	57	1342+	35
1322	57	1343+	35
1323	54	1344+	35
1324 (C.N.)	56	1345+	35
1325 (C.N.)	57	1346+	35
1326 (E.H.)	57	1347+	35
1327 (E.H.)	58	1348+	36
1328 (E.H.)	58	1349+	36
1329 (E.H.)	58	1350+	36
1330 (E.H.)	58	1351+	36
1331 (E.H.)	58	1352+	36

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
1353+	36	1374	49
1354+	36	1377	50
1355+	37	1378	50
1356+	37	1379	
1357+	37	USE 1379A	
1358	24	1379A	23,25
1359	24	1380	
1360	24	USE 1380A	
1361		1380A	47
USE 1360		ED-1401	55
1362	24	1428	4
1363	24	1437	19
1364	4	1438	19
1365	22	1439	20
1366		1440	20
USE 1277		1441	20
1367	48	1442	21
1368	48	1443	22
1373	49	1444	22

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
1445+	22	1487+	7
1446	22	1491	7
1447+	9	SL-1511V	62
WL-1447T	21	1536	32
1448+		1566	20, 41
USE 1-1448A+, 2-SL-5J7		1622	59
1448A+	23, 24	1623 (M.D.)	60
1449		1624 (M.D.)	60
1450	24	1625 (M.D.)	61
1451	33	1626 (M.D.)	61
1452+	34	1627 (M.D.)	61
1454+	42	1630 (C.N.)	64
1455	38	RSS-1642	22
1456 (C.N.)	64	1654	49
WL-1472T	31	1674 (M.D.)	63
WL-1473T	31	1675 (M.D.)	63
WL-1474T	31	1676 (M.D.)	63
1480	13	1677 (M.D.)	63

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
1678 (M.D.)	63	SPGL-1786S	41,43
1684	4	SPGL-1790S	50
PL-1694P	34	SL-1808V	55,56
PL-1721P	54	SL-1830V	19
1731	8	WL-1853T	4
1732	19	SL-1871V	59,62
1733	19	ED-2028+	56
1734	19	SPGL-2033S	5
1735	19	ED-2041+	56
1736	19	SPGL-2056S	13
1737	19	SPGL-2057S	41
SPGL-1775S	7	ED-2103+	56
SPGL-1776S	16,19	SPMM-M2119	21
SPGL-1777S	8	SPMM-M2199	20
SPGL-1779S	13	SPMM-M2200	20
SPGL-1780S	5	SPMM-M2201L	21
SPGL-1781S	48,49,52	SPMM-M2201R	21
SPGL-1785S	33	SPMM-M2202	21

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
SPGL-2256S	35,36 37,46	SL-2765V	56
SL-2268V	57	SL-2784V	57
SL-2297V	57	SL-2823V	6
SPMM-M2300 (C.N.)	21	ED-2831	54
SL-2343V	54	ED-3028	62
SL-2344V	47	SL-3035V	55
SPGL-2521S	20	ED-3079	60
ED-2525	55	ED-3107	54, 60, 62
ED-2528	55	SPGL-3276S	20
ED-2561	54	ED-3300	55
ED-2569	55	SL-3300V	18
ED-2570	55	PL-3364P	6
ED-2579	55	PL-3366P	13
ED-2580	55	PL-3367P (N.F.S.)	3
ED-2581	55	Use 7+	
ED-2652 (N.F.S.)	55	PL-3369P	38
Use ED-2654		PL-3370P	48, 49, 52
ED-2654 (C.N.)	55	PL-3374P	38

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
PL-3376P	38	SL-4707V	49
PL-3377P	38	PL-4711P	39,40,43
PL-3378P	38	ED-4750	56
PL-3379P	38	ED-4850	54
PL-3382P	20	PL-4939P	7
PL-3396P	22	PL-4967P	5
PL-3408P	53	ED-5112	55
SL-3642V	54	SL-5323V	4
ED-3901	55	SL-5326V	13
SL-3940V	54	SL-5327V	15,18,20
SL-4172V	7	SL-5330V	16,18,19
SL-4194V	5,13,22	SL-5333V	8
ED-4250	59,61	SL-5335V	7,8,13,15 16,17,18,20
ED-4256	55,60,62	SL-5337V	7
PL-4366P	4	SL-5339V	6
SL-4368V	54	SL-5340V	4,8
PL-4389P	5	SL-5341V	20,22
PL-4615P	9,10		

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
SL-5342V	5,20	SL-5398V	53
SL-5346V	5	SL-5399V	53
SL-5347V	4,5	ED-5475	56
SL-5349V	40,43	ED-5505	55
SL-5353V	8	ED-5506	55
SL-5354V	8	ED-5525	59,62
SL-5355V	3,7	ED-5549	56
SL-5356V	38	SL-5750V	54
SL-5357V	48,49,52	SL-5803V	3
SL-5360V	13,20	SL-5805V	44
SL-5365V	16	SL-5806V	44
SL-5366V	15,16,17	SL-6010V	20
SL-5367V	17,18,19	SL-6025V	21
SL-5369V	22	SAF-6110	8
SL-5371V	33	SL-6132V	5,6,21
SL-5372V	13	SL-6133V	6
SL-5374V	13	ED-6403	54

USMC MARKING MACHINE - MODEL A
(SYMBOL HPM)

NUMERICAL INDEX OF PARTS

<u>PART NO.</u>	<u>PAGE</u>	<u>PART NO.</u>	<u>PAGE</u>
ED-6433	54		
ED-6434+	54		
ED-6488	54		
ED-6506	54		
ED-6513	54		
ED-6701	54		
ED-6703	54		
ED-6706	60, 62		
ED-6707	60		
SL-6707	59		
SL-6844V	54		
WL-7057T	59, 62		